

# PAN1780-AT

Bluetooth® Low Energy Module with AT Command Set

## Product Specification

Rev. 1.0



## Overview

The PAN1780-AT is a Bluetooth 5 Low Energy (LE) module based on the Nordic nRF52840 single-chip controller with integrated BlueRadios nBlue™ Bluetooth AT.s LE Command Set.

## Features

- Surface mount type dimensions: 15.6 mm x 8.7 mm x 2 mm
- Same footprint as PAN1780
- Nordic nRF52840 featuring ARM® Cortex®-M4F with 64 MHz
- Bluetooth 5 LE including LE 2M and LE Coded PHY
- Embedded 1 MB flash memory and 256 kB internal RAM
- Up to 46 General Purpose I/Os (GPIO), which are shared with 1 UART, 8 ADC's, 1 NFC-A, and nRESET input
- USB 2.0 full-speed device interface
- Built in temperature sensor

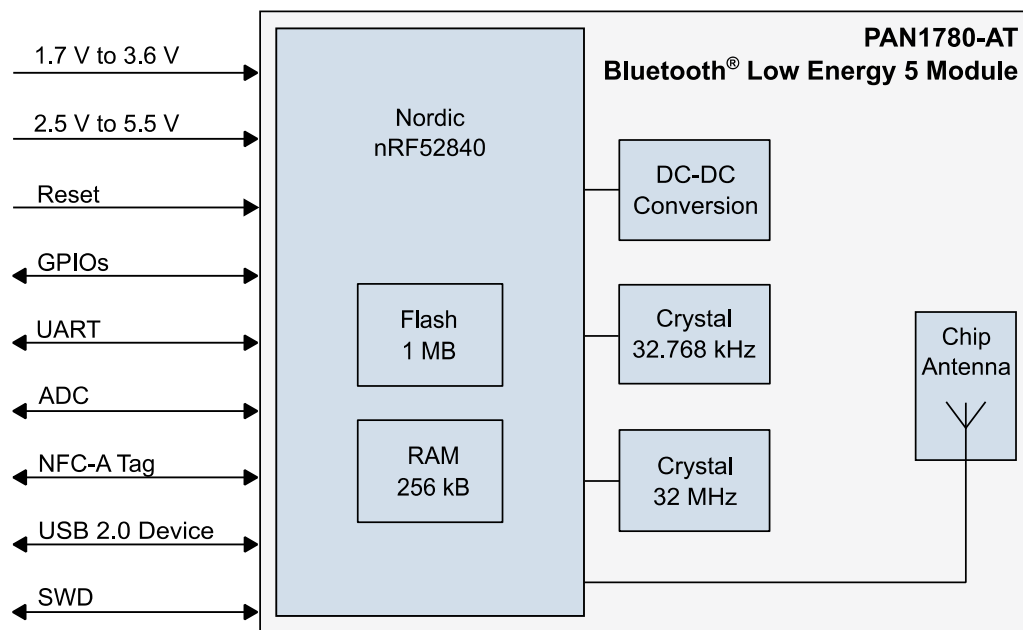
## Bluetooth

- LE 2 Mbps high speed PHY, LE long range Coded PHY
- LE advertising extensions (advertising on 40 channels total)
- Channel selection algorithm #2
- LE secure connections
- Over-the-air update of AT Command Set

## Characteristics

- Typical sensitivity: -95 dBm at 1 Mb/s and -103 dBm at 125 kb/s
- Typical max. output power: 8 dBm, configurable from -20 dBm in 4 dB steps and -40 dBm in whisper mode
- Typical current consumption: 4.8 mA in Tx (at 0 dBm) and 4.8 mA in Rx mode
- Typical current consumption: 0.4 µA in System OFF mode
- On-module DC-DC and LDO regulators with automated low current modes
- Voltage range: 1.7 V to 5.5 V
- Temperature range: -40 °C to 85 °C

## Block Diagram



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## Software by BlueRadios

This product contains and is qualified exclusively for the use of the firmware “nBlue Bluetooth AT.s LE Command Set” (hereinafter “firmware”) from the software owner BlueRadios. The customer is granted a non-exclusive license to use the firmware exclusively with the PAN1780-AT. The customer is not authorized to distribute the firmware separately without the written consent of BlueRadios, to copy, reverse engineer, disassemble, decompile, translate or modify the firmware.

Any intellectual property rights with regards to the firmware remain with BlueRadios.

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There may be software updates available from BlueRadios in future due to security patches, bug fixes or feature updates. Panasonic preserves the right to sell the module PAN1780-AT with the latest available software version available from BlueRadios. However, in case a new software version is available from BlueRadios, the implementation of software update will not necessarily be initiated automatically or at all (e. g. in case the software has impact on existing regulatory certification of the module PAN1780-AT or severe changes in API). Also the time from availability of new software version from BlueRadios until implementation of the software update into the module PAN1780-AT is not specified.

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If the signed version of the Product Specification has not been returned to Panasonic within 30 days after receipt of the product, the specification or approval sheet shall be deemed to be accepted by you.

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# 1 About This Document

## 1.1 Purpose and Audience

This Product Specification provides details on the functional, operational, and electrical characteristics of the Panasonic PAN1780-AT module. It is intended for hardware design, application, and Original Equipment Manufacturers (OEM) engineers.

The product is referred to as “the PAN1780-AT” or “the module” within this document.

## 1.2 Revision History

| Revision | Date       | Modifications/Remarks |
|----------|------------|-----------------------|
| 1.0      | 2020-06-18 | First version         |

## 1.3 Use of Symbols

| Symbol                                                                              | Description                                                                                                                                                            |
|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|   | <b>Note</b><br>Indicates important information for the proper use of the product.<br>Non-observance can lead to errors.                                                |
|  | <b>Attention</b><br>Indicates important notes that, if not observed, can put the product’s functionality at risk.                                                      |
| ⇒ [chapter number]<br>[chapter title]                                               | <b>Cross reference</b><br>Indicates cross references within the document.<br><b>Example:</b><br>Description of the symbols used in this document ⇒ 1.3 Use of Symbols. |

## 1.4 Related Documents

|                                                                                     |                                                                                                                                                                       |
|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | For information on the “BlueRadios nBlue Bluetooth AT.s LE Command Set” please contact your local Panasonic Sales representative ⇒ <a href="#">7.2.1 Contact Us</a> . |
|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|

For related documents please refer to the Panasonic website ⇒ [7.2.2 Product Information](#).

## 2 Overview

The PAN1780-AT is a Bluetooth 5 Low Energy module based on the Nordic nRF52840 single-chip controller with integrated BlueRadios nBlue Bluetooth AT.s LE Command Set.

Bluetooth 5 features additionally a higher symbol rate of 2 Mbps using the high-speed LE 2M PHY or a significantly longer range using the LE Coded PHY at 500 kb/s or 125 kb/s.

The new channel selection algorithm (CSA#2) improves the performance in high interference environments. Furthermore, the new LE advertising extensions allow for much larger amounts of data to be broadcasted in connectionless scenarios.

An output power of up to 8 dBm and the high sensitivity of the nRF52840 in combination with the LE Coded PHY make the module very attractive in applications, where a long range is required.

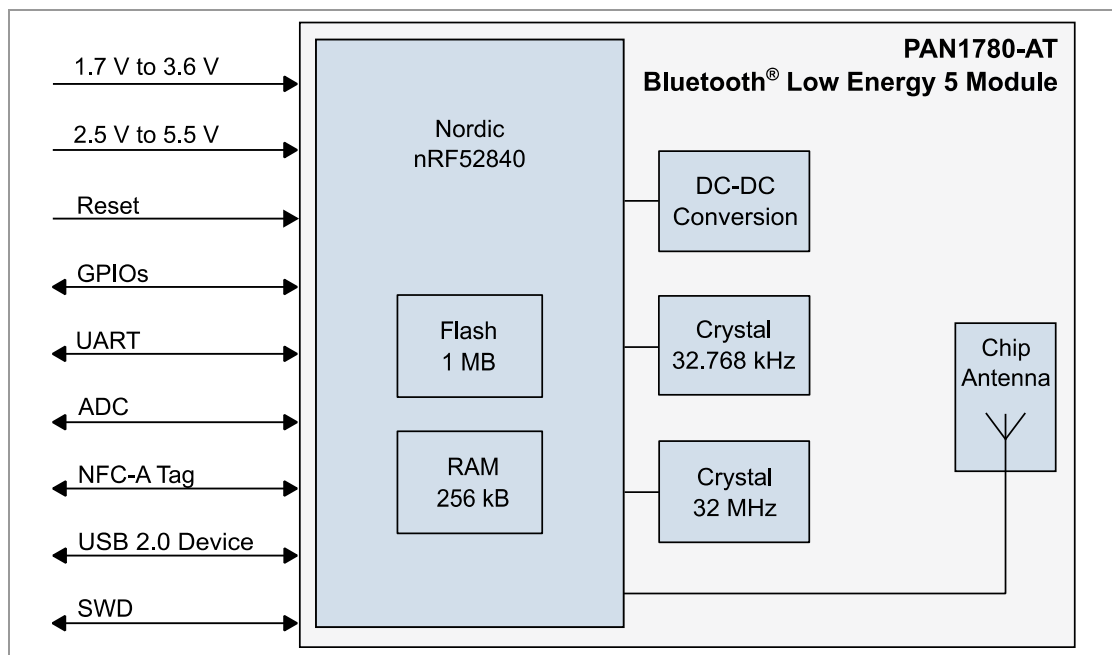
In addition the ultra-low current consumption of the PAN1780-AT make the module an ideal choice for battery powered devices.

The PAN1780-AT also supports Type 2 Near Field Communication (NFC-A) for use in simplified pairing and payment solutions (external antenna required).

For related documents please refer to [⇒ 7.2.2 Product Information](#).

For further information on the variants and versions please refer to [⇒ 7.1 Ordering Information](#).

## 2.1 Block Diagram

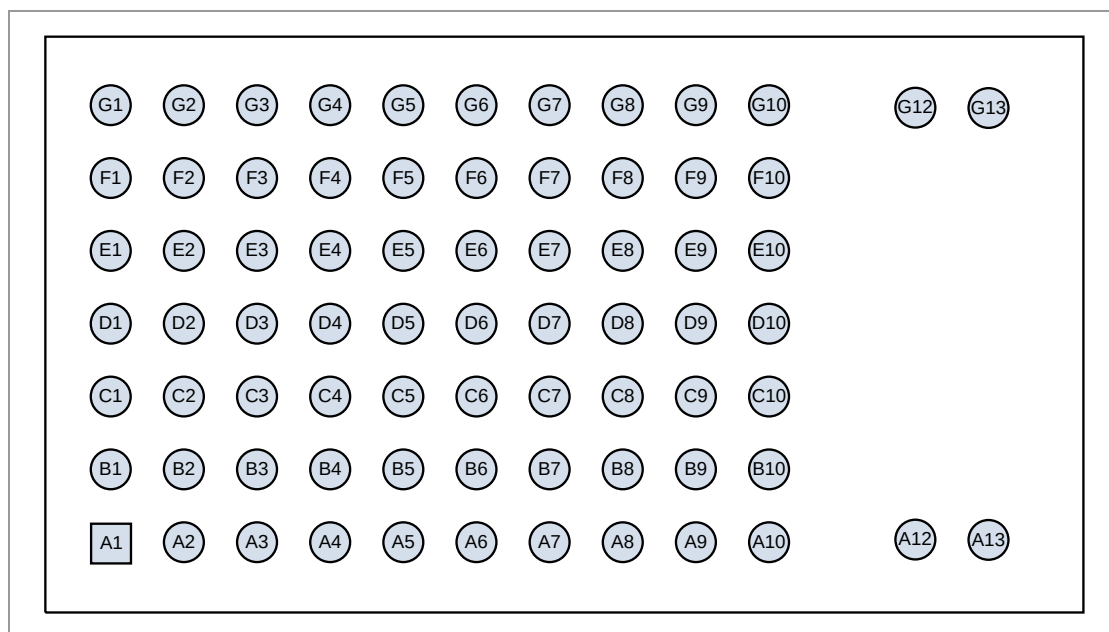




## 2.2 Pin Configuration

### Pin Assignment

#### Top View



### Pin Functions

| No. | Pin Name | Nordic Pin | 2 <sup>nd</sup> Function | Pin Type                 | Description            |
|-----|----------|------------|--------------------------|--------------------------|------------------------|
| A1  | PIO_20   | P0.27      |                          | Digital BI               | GPIO                   |
| A2  | PIO_21   | P0.26      |                          | Digital BI               | GPIO                   |
| A3  | PIO_0    | P0.04/AIN2 | ADC_0                    | Digital BI/Analog Input  | GPIO/Sensor to ADC     |
| A4  | UART_RTS | P0.05/AIN3 | PIO_16                   | Digital OUT <sup>1</sup> | GPIO/                  |
| A5  | PIO_1    | P0.03/AIN1 | ADC_1                    | Digital BI/Analog Input  | GPIO/Sensor to ADC     |
| A6  | PIO_10   | P0.02/AIN0 | ADC_2                    | Digital BI/Analog Input  | GPIO/Sensor to ADC     |
| A7  | PIO_12   | P0.29/AIN5 | ADC_5                    | Digital BI/Analog Input  | GPIO/Sensor to ADC     |
| A8  | NFC2     | P0.10      | NFC2                     | Digital BI/RF NFC BI     | Connect to NFC Antenna |
| A9  | NFC1     | P0.09      | NFC1                     | Digital BI/RF NFC BI     | Connect to NFC Antenna |
| A10 | GND      |            |                          | Ground                   | Connect to Ground      |
| A12 | GND      |            |                          | Ground                   | Connect to Ground      |
| A13 | GND      |            |                          | Ground                   | Connect to Ground      |

<sup>1</sup> PIOs 2, 5, 7, 8, 16 (RTS) and 17 (Tx) default to outputs. PIOs 3, 4, 6, 14, 15 (CTS) and 18 (Rx) default to inputs with 3, 4, 6 and 14 pulled low. All other inputs default to the disconnected state. Pin functions, directions and pull characteristics may be changed via AT commands.

| No. | Pin Name | Nordic Pin | 2 <sup>nd</sup> Function | Pin Type                           | Description            |
|-----|----------|------------|--------------------------|------------------------------------|------------------------|
| B1  | UART_TX  | P0.06      | PIO_17                   | Digital OUT <sup>1</sup>           | GPIO                   |
| B2  |          | X32k_OUT   |                          | 32 kHz                             | Leave open             |
| B3  | PIO_13   | P0.30/AIN6 | ADC_3                    | Digital BI/Analog Input            | GPIO/Sensor to ADC     |
| B4  | PIO_29   | P0.31/AIN7 | ADC_7                    | Digital BI/Analog Input            | GPIO/Sensor to ADC     |
| B5  | PIO_11   | P0.28/AIN4 | ADC_4                    | Digital BI/Analog Input            | GPIO/Sensor to ADC     |
| B6  | PIO_40   | P1.13      |                          | Digital BI                         | GPIO                   |
| B7  | PIO_26   | P1.10      |                          | Digital BI                         | GPIO                   |
| B8  | PIO_36   | P1.06      |                          | Digital BI                         | GPIO                   |
| B9  | PIO_34   | P1.15      |                          | Digital BI                         | GPIO                   |
| B10 | GND      |            |                          | Ground                             | Connect to Ground      |
| C1  | UART_RX  | P0.08      | PIO_18                   | Digital IN <sup>1,2</sup>          | GPIO                   |
| C2  |          | X32k_IN    |                          | 32 kHz                             | Leave open             |
| C3  | PIO_32   | P1.03      |                          | Digital BI                         | GPIO                   |
| C4  | GND      |            |                          | Ground                             | Connect to Ground      |
| C5  | GND      |            |                          | Ground                             | Connect to Ground      |
| C6  | PIO_39   | P1.14      |                          | Digital BI                         | GPIO                   |
| C7  | PIO_44   | P1.11      |                          | Digital BI                         | GPIO                   |
| C8  | PIO_41   | P1.12      |                          | Digital BI                         | GPIO                   |
| C9  | PIO_31   | P1.05      |                          | Digital BI                         | GPIO                   |
| C10 | GND      |            |                          | Ground                             | Connect to Ground      |
| D1  | GND      |            |                          | Ground                             | Connect to Ground      |
| D2  | PIO_19   | P1.08      |                          | Digital BI                         | GPIO                   |
| D3  | UART_CTS | P0.07      | PIO_15                   | Digital IN <sup>1,2</sup>          | GPIO or Trace IF Clock |
| D4  | GND      |            |                          | Ground                             | Connect to Ground      |
| D5  | GND      |            |                          | Ground                             | Connect to Ground      |
| D6  | PIO_6    | P0.24      | BRSP TOGGLE              | Digital IN, Pull-Down <sup>1</sup> | GPIO                   |
| D7  | PIO_38   | P1.02      |                          | Digital BI                         | GPIO                   |
| D8  | PIO_35   | P1.07      |                          | Digital BI                         | GPIO                   |
| D9  | GND      | GND        |                          | Ground                             | Connect to Ground      |
| D10 | GND      | GND        |                          | Ground                             | Connect to Ground      |

<sup>2</sup> UART\_RX and UART\_CTS are digital inputs and need to be kept from floating. Therefore UART\_RX should be pulled high and UART\_CTS should be pulled low if not connected to another UART.

| No. | Pin Name           | Nordic Pin | 2 <sup>nd</sup> Function                       | Pin Type                           | Description                |
|-----|--------------------|------------|------------------------------------------------|------------------------------------|----------------------------|
| E1  | VDD                | LV Mode    |                                                | Supply Voltage                     | 1.7 V to 3.6 V             |
| E2  | PIO_27             | P1.09      |                                                | Digital BI                         | GPIO or Trace IF D3        |
| E3  | GND                |            |                                                | Ground                             | Connect to Ground          |
| E4  | PIO_9              | P0.17      | ADC_6                                          | Digital BI/Analog Input            | GPIO                       |
| E5  | PIO_22             | P0.23      |                                                | Digital BI                         | GPIO                       |
| E6  | PIO_25             | P0.20      |                                                | Digital BI                         | GPIO                       |
| E7  | PIO_28             | P0.21      |                                                | Digital BI                         | GPIO                       |
| E8  |                    | SWDCLK     |                                                | Digital BI                         | Serial Wire Debug IF Clock |
| E9  | PIO_43             | P1.04      |                                                | Digital BI                         | GPIO                       |
| E10 |                    | RF_PIN     |                                                | Analog BI                          | Normally leave unconnected |
| F1  | PIO_4              | P0.12      | FACTORY,<br>RESET,<br>RECONNECT,<br>DISCONNECT | Digital IN, Pull-Down <sup>1</sup> | GPIO or Trace IF D1        |
| F2  | PIO_3              | P0.11      | SLEEP TOGGLE                                   | Digital IN, Pull-Down <sup>1</sup> | GPIO or Trace IF D2        |
| F3  | PIO_2              | P0.13      | CONNECTED                                      | Digital OUT <sup>1</sup>           | GPIO                       |
| F4  | PIO_5              | P0.14      | ADVERTISING                                    | Digital OUT <sup>1</sup>           | GPIO                       |
| F5  | PIO_7              | P0.15      | SLEEP/LPM                                      | Digital OUT <sup>1</sup>           | GPIO                       |
| F6  | PIO_37             | P0.19      |                                                | Digital BI                         | GPIO                       |
| F7  | PIO_33             | P1.01      |                                                | Digital BI                         | GPIO                       |
| F8  | PIO_14             | P0.25      | FW UPGRADE,<br>ADV CTRL                        | Digital IN, Pull-Down <sup>1</sup> | GPIO                       |
| F9  | PIO_30             | P0.22      |                                                | Digital BI                         | GPIO                       |
| F10 |                    | GND        |                                                | Ground                             | Connect to Ground          |
| G1  | PIO_8              | P0.16      | CMD,<br>RECEIVED                               | Digital OUT <sup>1</sup>           | GPIO                       |
| G2  | HV Mode<br>Supply  |            |                                                | Supply Voltage                     | 2.5 V to 5.5 V (optional)  |
| G3  | GND                |            |                                                | Ground                             | Connect to Ground          |
| G4  | USB Mode<br>Supply |            |                                                | Supply Voltage                     | 4.35 V to 5.5 V            |
| G5  | DP                 |            |                                                | USB D+                             | Use for USB only           |
| G6  | DM                 |            |                                                | USB D-                             | Use for USB only           |
| G7  | nRESET             |            |                                                | Digital I                          | Reset Signal Low Active    |
| G8  | PIO_42             | P1.00      |                                                | Digital BI                         | GPIO or Trace IF D0        |

| No. | Pin Name | Nordic Pin | 2 <sup>nd</sup> Function | Pin Type   | Description               |
|-----|----------|------------|--------------------------|------------|---------------------------|
| G9  | SWDIO    |            |                          | Digital BI | Serial Wire Debug IF Data |
| G10 | GND      |            |                          | Ground     | Connect to Ground         |
| G12 | GND      |            |                          | Ground     | Connect to Ground         |
| G13 | GND      |            |                          | Ground     | Connect to Ground         |

## 2.3 Peripherals

- Full-speed USB 2.0 device controller
- UART (2 or 4 wire with CTS/RTS, 9 600 up to 921 600 baud)
- 8 channel 12 bit ADC
- Temperature sensor
- 46 PIOs
- Integrated 32 kHz crystal

## 2.4 Bluetooth Features

- Bluetooth LE 5
- Supports Bluetooth LE 5 high speed and long range modes

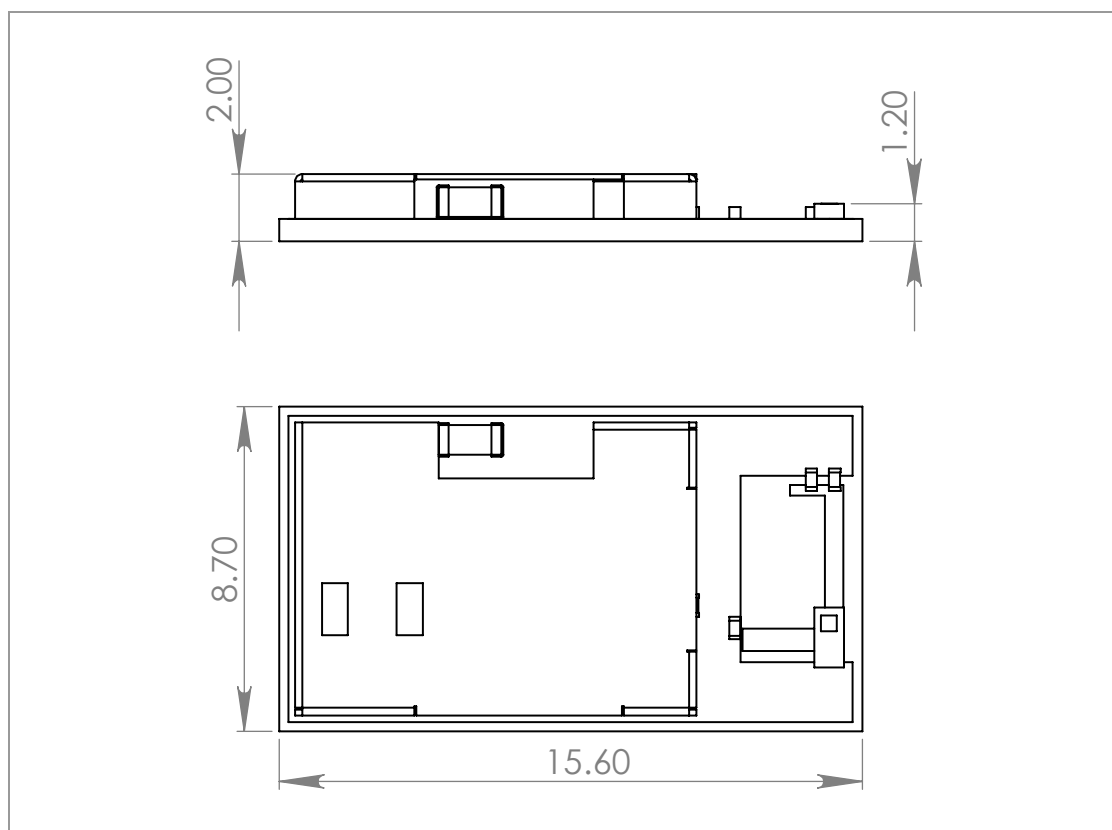
## 3 Detailed Description

### 3.1 Dimensions



All dimensions are in millimeters.

Top View



| No. | Item   | Dimension | Tolerance | Remark    |
|-----|--------|-----------|-----------|-----------|
| 1   | Width  | 8.70      | ±0.30     |           |
| 2   | Length | 15.60     | ±0.30     |           |
| 3   | Height | 2.00      | ±0.30     | With case |

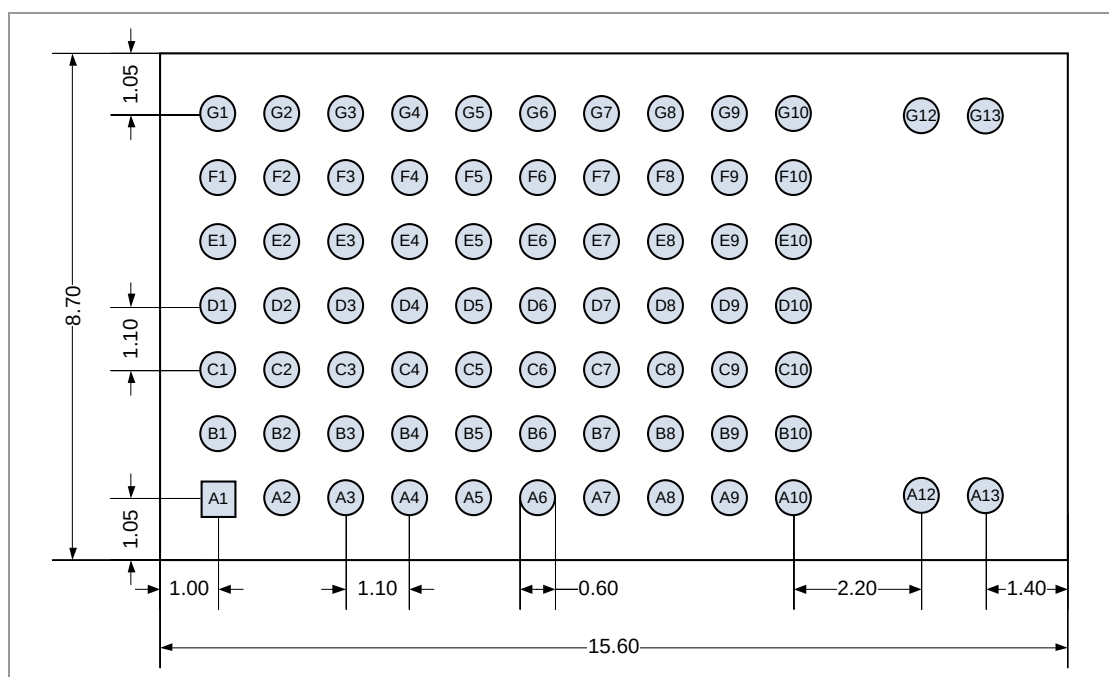
## 3.2 Footprint



All dimensions are in millimeters.

The outer dimensions have a tolerance of  $\pm 0.3$  mm.

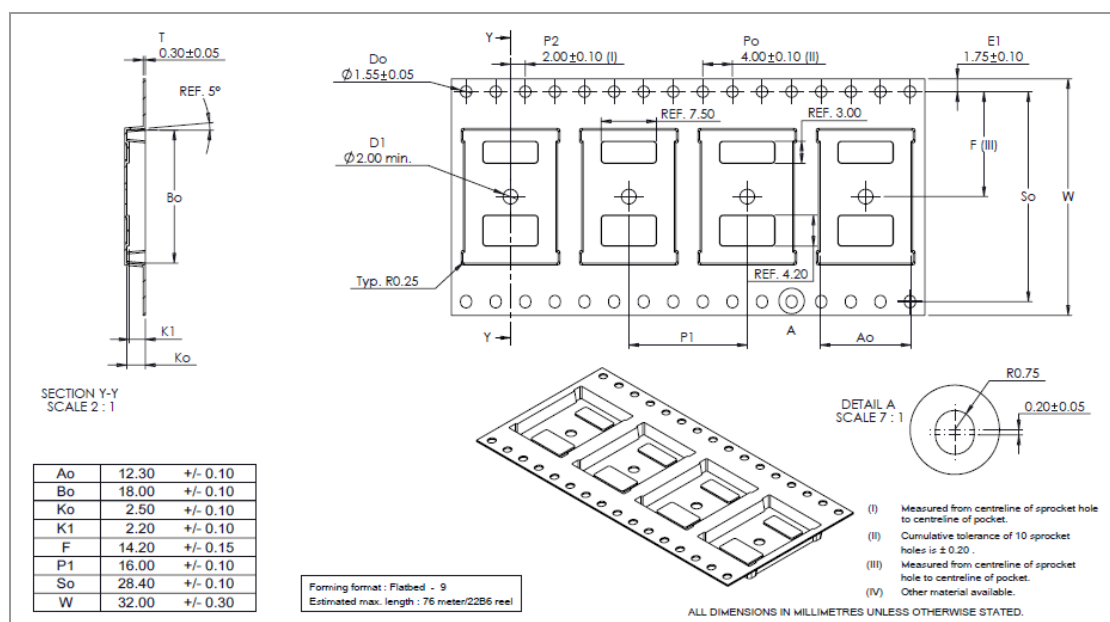
Top View



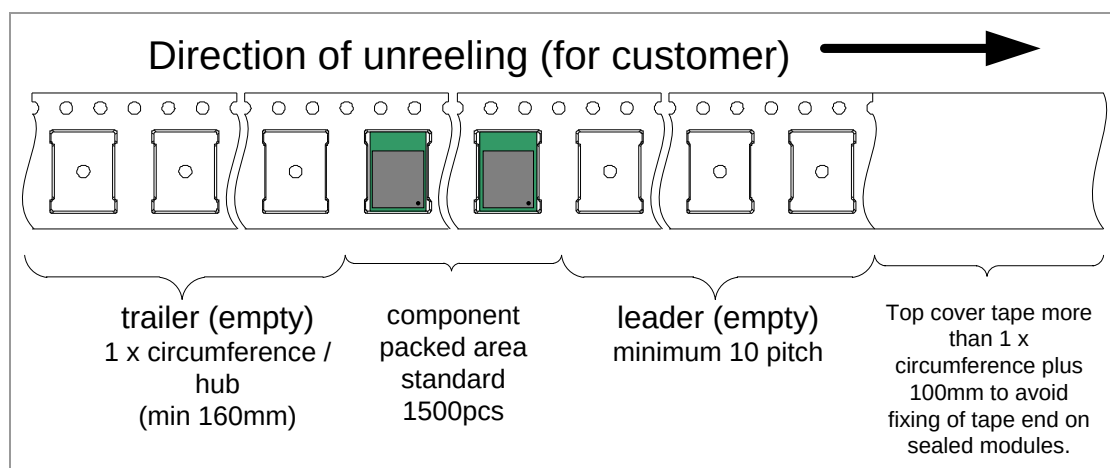
## 3.3 Packaging

The module is a mass production status product and will be delivered in the package described below.

### 3.3.1 Tape Dimensions



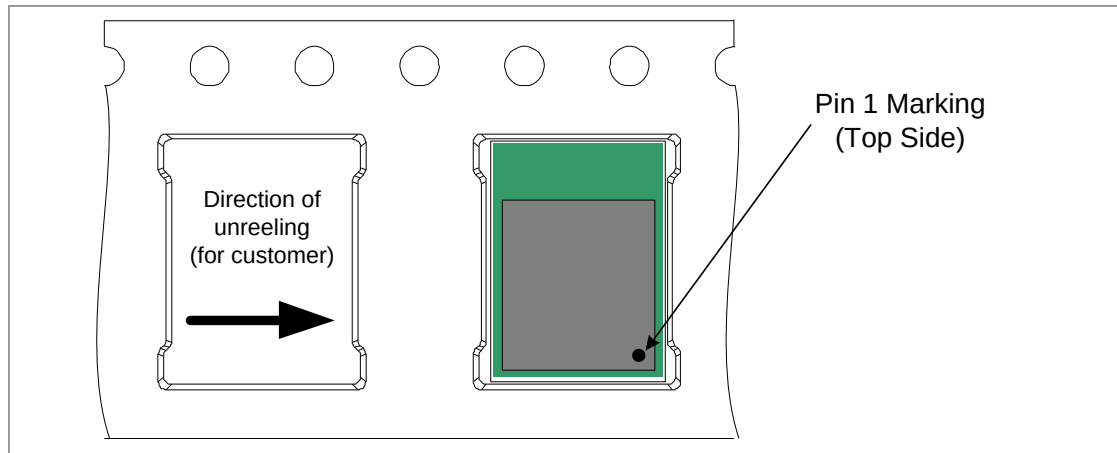
### 3.3.2 Packing in Tape



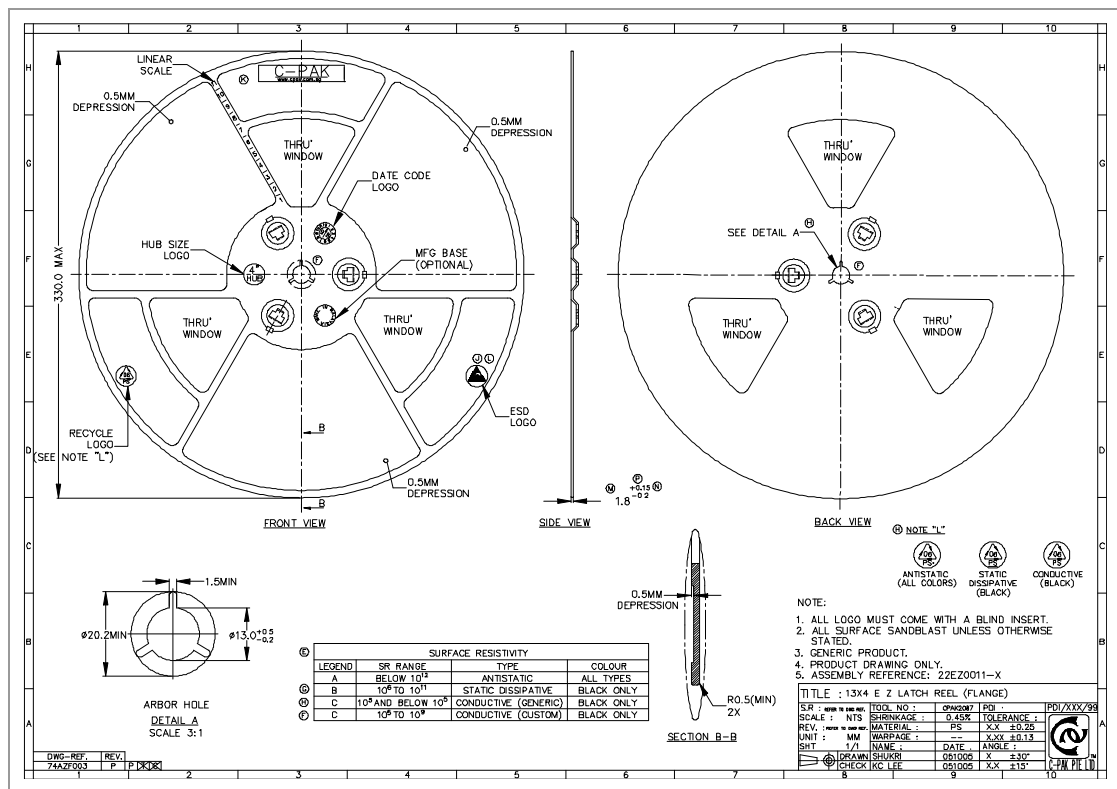
Empty spaces in the component packed area shall be less than two per reel and those spaces shall not be consecutive.

The top cover tape shall not be found on reel holes and it shall not stick out from the reel.

### 3.3.3 Component Direction



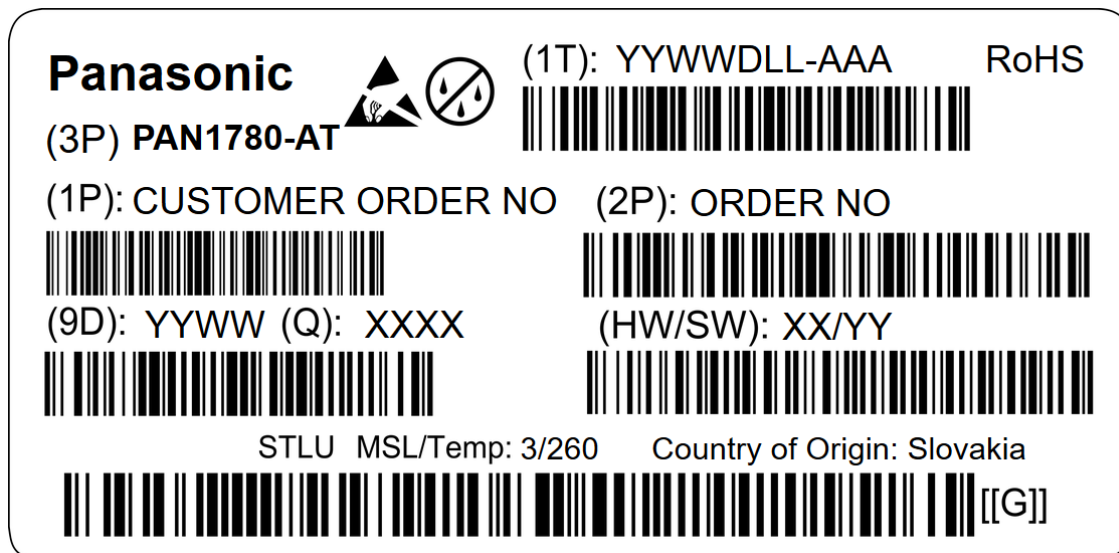
### 3.3.4 Reel Dimension





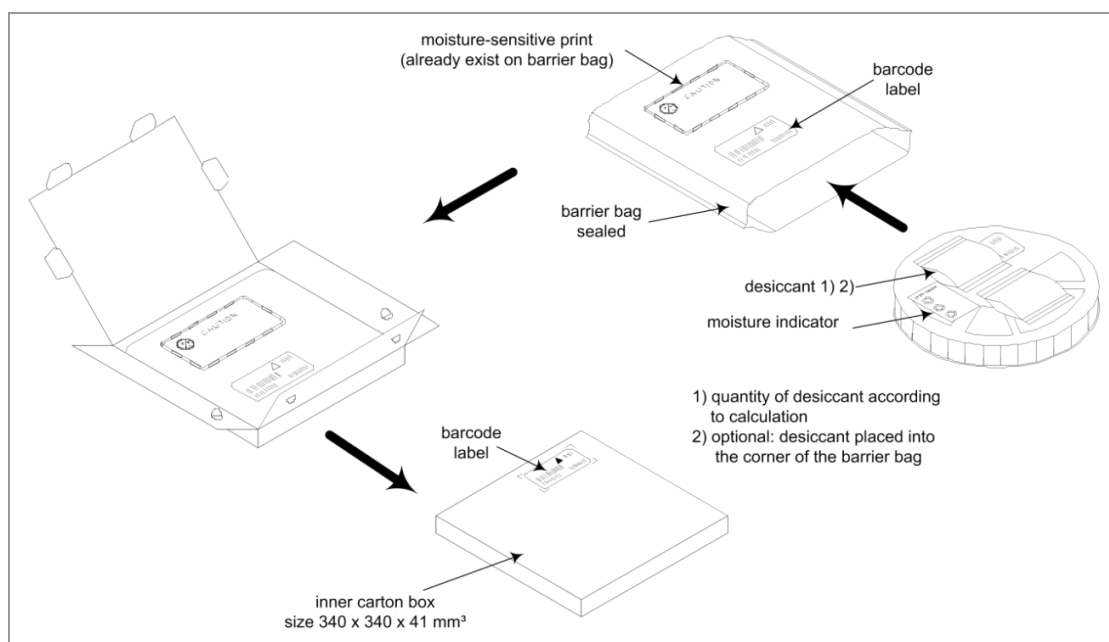
### 3.3.5 Package Label

Example:



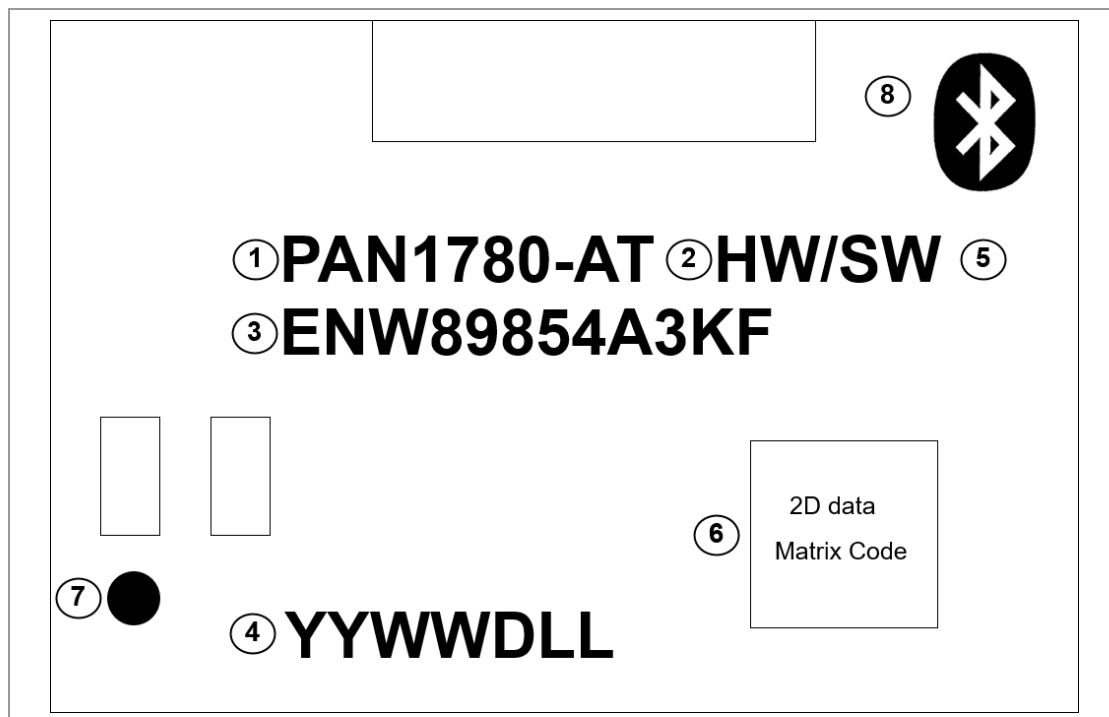
|         |                                      |
|---------|--------------------------------------|
| (1T)    | Lot code                             |
| (1P)    | Customer order number, if applicable |
| (2P)    | Order number                         |
| (9D)    | Date code                            |
| (Q)     | Quantity                             |
| (HW/SW) | Hardware/software version            |

### 3.3.6 Total Package



### 3.4 Case Marking

Example:



- 1 Brand name
- 2 Hardware/software version
- 3 Order number
- 4 Lot code
- 5 Status: ES or empty for MP
- 6 2D barcode, for internal usage only
- 7 Marking for Pin 1
- 8 Bluetooth logo

## 4 Specification



All specifications are over temperature and process, unless indicated otherwise.

### 4.1 Default Test Conditions



Temperature: 25 °C ± 10 °C  
Humidity: 40 % to 85 % RH  
Supply Voltage: 3.3 V

### 4.2 Absolute Maximum Ratings



The maximum ratings may not be exceeded under any circumstances, not even momentarily or individually, as permanent damage to the module may result.

| Symbol            | Parameter                  | Condition               | Min. | Typ. | Max.                  | Unit |
|-------------------|----------------------------|-------------------------|------|------|-----------------------|------|
| V <sub>DD</sub>   | Normal Supply Voltage      |                         | -0.3 |      | +3.9                  | V    |
| V <sub>DDH</sub>  | High Supply Voltage        |                         | -0.3 |      | +5.8                  |      |
| V <sub>BUS</sub>  | USB Bus Voltage            |                         | -0.3 |      | +5.8                  |      |
| I/O Pin           | Voltage on any Pin         | V <sub>DD</sub> ≤ 3.6 V | -0.3 |      | V <sub>DD</sub> + 0.3 |      |
|                   |                            | V <sub>DD</sub> > 3.6 V | -0.3 |      | 3.9                   |      |
| ESD               | ESD Robustness             | HBM 1C                  |      |      | 1 000                 |      |
|                   |                            | CDM                     |      |      | 500                   |      |
| MSL               | Moisture Sensitivity Level |                         |      |      | 1                     |      |
| P <sub>RF</sub>   | RF Input Level             |                         |      |      | +10                   | dBm  |
| T <sub>STOR</sub> | Storage Temperature        |                         | -40  |      | +125                  | °C   |

### 4.3 Recommended Operating Conditions



The maximum ratings may not be exceeded under any circumstances, not even momentarily or individually, as permanent damage to the module may result.

| Symbol              | Parameter               | Condition             | Min. | Typ. | Max.           | Unit |
|---------------------|-------------------------|-----------------------|------|------|----------------|------|
| $V_{DD}$ (LV Mode)  | Supply Voltage          |                       | 1.7  |      | 3.6            | V    |
| $t_{R\_VDD}$        | Supply Rise Time        | 0 V to 1.7 V          |      |      | 60             | ms   |
| $V_{DD-POR}$        | Supply Voltage          | Power On Reset active | 1.75 |      |                |      |
| $V_{DDH}$ (HV Mode) | Supply Voltage          | $V_{DDH}$ - Optional  | 2.5  |      | 5.5            | V    |
| $t_{R\_VDDH}$       | Supply Rise Time        | 0 V to 3.7 V          |      |      | 100            | ms   |
| $V_{BUS}$           | VBUS USB Supply Voltage | $V_{BUS}$ - Optional  | 4.35 |      | 5.5            | V    |
| $V_{IO}$            | Max I/O Pin Voltage     | $V_{DD} \leq 3.6$ V   | -0.3 |      | $V_{DD} + 0.3$ | V    |
|                     |                         | $V_{DD} \geq 3.6$ V   |      |      | $V_{DD} + 3.9$ |      |
| $T_A$               | Operating Temperature   |                       | -40  | 25   | 85             | °C   |

### 4.4 Current Consumption



The current consumption depends on the user scenario and on the setup and timing in the power modes.

Assume  $V_{DD} = 3.3$  V,  $T_{amb} = 25$  °C, if nothing else stated, DC-DC enabled.

| Parameter              | Condition                                     | Min. | Typ. | Max. | Unit |
|------------------------|-----------------------------------------------|------|------|------|------|
| Sleep Mode             | No RAM retention, Wake on Reset, SYS OFF      |      | 0.4  |      | μA   |
|                        | Full RAM retention, Wake on Reset, SYS OFF    |      | 1.86 |      | μA   |
|                        | No RAM retention, Wake on any event, SYS ON   |      | 0.97 |      | μA   |
|                        | Full RAM retention, Wake on any event, SYS ON |      | 2.35 |      | μA   |
|                        | No RAM retention, Wake on RTC, SYS ON         |      | 1.5  |      | μA   |
| CPU executing CoreMark | Running from RAM                              |      | 2.8  |      | mA   |
|                        | Running from Flash                            |      | 3.3  |      | mA   |
| Rx Current             |                                               |      | 4.8  |      | mA   |

| Parameter  | Condition | Min. | Typ. | Max. | Unit |
|------------|-----------|------|------|------|------|
| Tx Current | 8 dBm     |      | 14.8 |      | mA   |
|            | 4 dBm     |      | 9.6  |      | mA   |
|            | 0 dBm     |      | 4.8  |      | mA   |
|            | -4 dBm    |      | 3.1  |      | mA   |
|            | -8 dBm    |      | 3.3  |      | mA   |
|            | -12 dBm   |      | 3.0  |      | mA   |
|            | -16 dBm   |      | 3.8  |      | mA   |
|            | -20 dBm   |      | 2.7  |      | mA   |
|            | -40 dBm   |      | 2.3  |      | mA   |

## 4.5 Bluetooth

| Parameter           | Specification                                                                                             |
|---------------------|-----------------------------------------------------------------------------------------------------------|
| Frequency           | 2 402 MHz to 2 480 MHz                                                                                    |
| Data Rate           | 2 Mbps, 1 Mbps, 500 kbps, 125 kbps                                                                        |
| Number of Channels  | 40: 37 data/3 advertising (0, 12, 39)                                                                     |
| Receive Sensitivity | -103 dBm (125 kbps Bluetooth LE Mode), -95 dBm (1 Mbps Bluetooth LE Mode), -92 (2 Mbps Bluetooth LE Mode) |
| Output Power        | -40 dBm to +8 dBm                                                                                         |
| Link Budget         | Up to 111 dB                                                                                              |

## 4.6 Reliability Tests

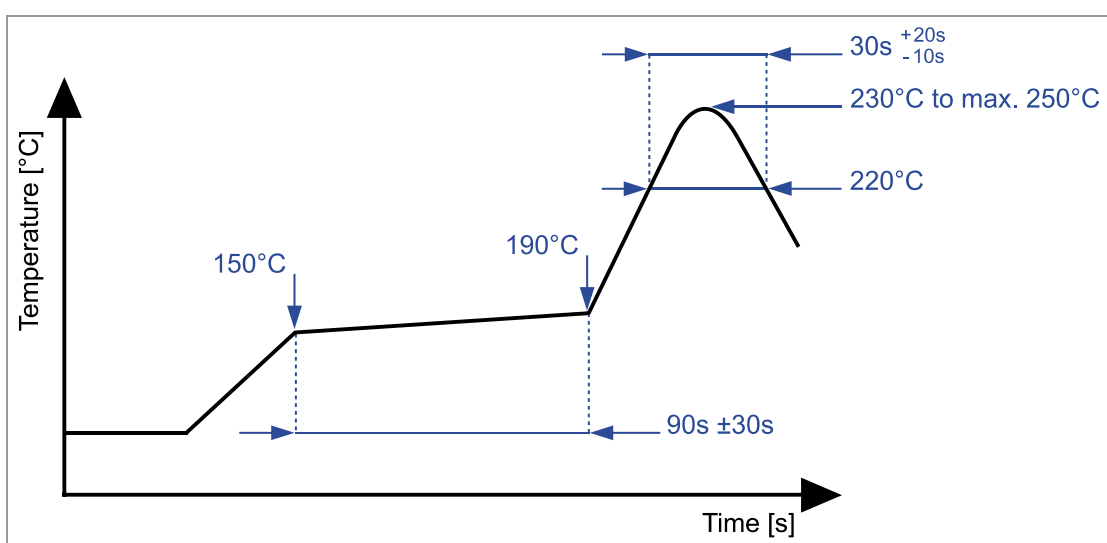
The measurement should be done after the test module has been exposed to room temperature and humidity for one hour.

| No. | Item                                       | Limit                                                | Condition                                                                  |
|-----|--------------------------------------------|------------------------------------------------------|----------------------------------------------------------------------------|
| 1   | Variable Vibration Test                    | Electrical parameters should be within specification | Freq.: 20 Hz~2 000 Hz, Acc.: 17 G to 50 G, Sweep: 8 min, 2 h, for XYZ axis |
| 2   | Shock Drop Test                            |                                                      | Drop parts on concrete from a height of 1 m for 3 times                    |
| 3   | Heat-Shock/<br>Temperature Cycling<br>Test |                                                      | At -40 °C and 85 °C for 1 h/cycle<br>Total = 300 cycles                    |
| 4   | Temperature Humidity<br>Bias Test          |                                                      | At 60 °C, 85 % RH, 300 h                                                   |
| 5   | Low Temperature<br>Storage Life Test       |                                                      | At -40 °C, 300 h                                                           |
| 6   | High Temperature<br>Storage Life Test      |                                                      | At 85 °C, 300 h                                                            |

## 4.7 Recommended Soldering Profile



- Reflow permissible cycles: 2
- Opposite side reflow is prohibited due to module weight
- More than 75 percent of the soldering area shall be coated by solder
- The soldering profiles should be adhered to in order to prevent electrical or mechanical damage
- Soldering profile assumes lead-free soldering



## 5 Cautions



Failure to follow the guidelines set forth in this document may result in degrading of the module functions and damage to the module.

### 5.1 Design Notes

1. Follow the conditions written in this specification, especially the control signals of this module.
2. The supply voltage should abide by the maximum ratings (⇒ [4.2 Absolute Maximum Ratings](#)).
3. The supply voltage must be free of AC ripple voltage (for example from a battery or a low noise regulator output). For noisy supply voltages, provide a decoupling circuit (for example a ferrite in series connection and a bypass capacitor to ground of at least 47  $\mu\text{F}$  directly at the module).
4. This module should not be mechanically stressed when installed.
5. Keep this module away from heat. Heat is the major cause of decreasing the life time of these modules.
6. Avoid assembly and use of the target equipment in conditions where the module temperature may exceed the maximum tolerance.
7. Keep this module away from other high frequency circuits.
8. Refer to the recommended pattern when designing a board.

### 5.2 Installation Notes

1. Reflow soldering is possible twice based on the conditions set forth in ⇒ [4.7 Recommended Soldering Profile](#). Set up the temperature at the soldering portion of this module according to this reflow profile.
2. Carefully position the module so that the heat will not burn into printed circuit boards or affect other components that are susceptible to heat.
3. Carefully locate the module, to avoid an increased temperature caused by heat generated by neighboring components.
4. If a vinyl-covered wire comes into contact with the module, the wire cover will melt and generate toxic gas, damaging the insulation. Never allow contact between a vinyl cover and these modules to occur.
5. This module should not be mechanically stressed or vibrated when reflowed.
6. To repair the board by hand soldering, follow the conditions set forth in this chapter.
7. Do not wash this product.
8. Pressing on parts of the metal cover or fastening objects to the metal will cause damage to the module.



### 5.3 Usage Condition Notes

1. Take measures to protect the module against static electricity.  
If pulses or transient loads (a large load, which is suddenly applied) are applied to the modules, check and evaluate their operation before assembly of the final products.
2. Do not use dropped modules.
3. Do not touch, damage, or soil the pins.
4. Follow the recommended condition ratings about the power supply applied to this module.
5. Electrode peeling strength: Do not apply a force of more than 4.9 N in any direction on the soldered module.
6. Pressing on parts of the metal cover or fastening objects to the metal cover will cause damage.
7. These modules are intended for general purpose and standard use in general electronic equipment, such as home appliances, office equipment, information, and communication equipment.

### 5.4 Storage Notes

1. The module should not be stressed mechanically during storage.
2. Do not store these modules in the following conditions or the performance characteristics of the module, such as RF performance will be adversely affected:
  - Storage in salty air or in an environment with a high concentration of corrosive gas, such as  $\text{Cl}_2$ ,  $\text{H}_2\text{S}$ ,  $\text{NH}_3$ ,  $\text{SO}_2$ , or  $\text{NO}_x$ ,
  - Storage in direct sunlight,
  - Storage in an environment where the temperature may be outside the range of 5 °C to 35 °C, or where the humidity may be outside the 45 % to 85 % range,
  - Storage of the modules for more than one year after the date of delivery storage period: Please check the adhesive strength of the embossed tape and soldering after 6 months of storage.
3. Keep this module away from water, poisonous gas, and corrosive gas.
4. This module should not be stressed or shocked when transported.
5. Follow the specification when stacking packed crates (max. 10).

### 5.5 Safety Cautions

These specifications are intended to preserve the quality assurance of products and individual components.

Before use, check and evaluate the operation when mounted on your products. Abide by these specifications without deviation when using the products. These products may short-circuit. If electrical shocks, smoke, fire, and/or accidents involving human life are anticipated when a short circuit occurs, provide the following failsafe functions as a minimum:

1. Ensure the safety of the whole system by installing a protection circuit and a protection device.
2. Ensure the safety of the whole system by installing a redundant circuit or another system to prevent a single fault causing an unsafe status.

## 5.6 Other Cautions

1. Do not use the module for other purposes than those listed in section ⇒ [5.3 Usage Condition Notes](#).
2. Be sure to provide an appropriate fail-safe function on your product to prevent any additional damage that may be caused by the abnormal function or the failure of the module.
3. This module has been manufactured without any ozone chemical controlled under the Montreal Protocol.
4. These modules are not intended for use under the special conditions shown below. Before using these modules under such special conditions, carefully check their performance and reliability under the said special conditions to determine whether or not they can be used in such a manner:
  - In liquid, such as water, salt water, oil, alkali, or organic solvent, or in places where liquid may splash,
  - In direct sunlight, outdoors, or in a dusty environment,
  - In an environment where condensation occurs,
  - In an environment with a high concentration of harmful gas (e. g. salty air, HCl, Cl<sub>2</sub>, SO<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, and NO<sub>x</sub>).
5. If an abnormal voltage is applied due to a problem occurring in other components or circuits, replace these modules with new modules, because they may not be able to provide normal performance even if their electronic characteristics and appearances appear satisfactory.



For further information please refer to the Panasonic website ⇒ [7.2.2 Product Information](#).

## **5.7 Restricted Use**

### **5.7.1 Life Support Policy**

This Panasonic Industrial Devices Europe GmbH product is not designed for use in life support appliances, devices, or systems where malfunction can reasonably be expected to result in a significant personal injury to the user, or as a critical component in any life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

Panasonic customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Panasonic Industrial Devices Europe GmbH for any damages resulting.

### **5.7.2 Restricted End Use**

This Panasonic Industrial Devices Europe GmbH product is not designed for any restricted activity that supports the development, production, handling usage, maintenance, storage, inventory or proliferation of any weapons or military use.

Transfer, export, re-export, usage or reselling of this product to any destination, end user or any end use prohibited by the European Union, United States or any other applicable law is strictly prohibited.

## 6 Regulatory and Certification Information

### 6.1 General Certification Information



Regulatory certifications are valid for the following radio relevant software:

- Nordic SoftDevice S140 (included Radio layer of BlueRadios nBlue Bluetooth AT.s LE Command Set)
- Bluetooth Specification 5



For further certification requests for other radio software please contact Panasonic ⇒ [7.2 Contact Details](#).

### 6.2 Federal Communications Commission (FCC) for US

#### 6.2.1 FCC Notice



The PAN1780-AT including the antennas, which are listed in ⇒ [6.2.5 Approved Antenna List](#), complies with Part 15 of the FCC Rules.

The device meets the requirements for modular transmitter approval as detailed in FCC public Notice DA00-1407. The transmitter operation is subject to the following two conditions:

1. This device may not cause harmful interference, and
2. This device must accept any interference received, including interference that may cause undesired operation.

#### 6.2.2 Caution



The FCC requires the user to be notified that any changes or modifications made to this device that are not expressly approved by Panasonic Industrial Devices Europe GmbH may void the user's authority to operate the equipment.



This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules.

These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications.

However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna,
- Increase the separation between the equipment and receiver,
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected,
- Consult the dealer or an experienced radio/TV technician for help.

### 6.2.3 Label Requirements



The OEM must ensure that FCC labelling requirements are met. This includes a clearly visible label on the outside of the OEM enclosure specifying the appropriate Panasonic FCC identifier for this product as well as the FCC Notice above.

The FCC identifier is **FCC ID: T7V1780**.

This FCC identifier is valid for the PAN1780-AT. The end product must in any case be labelled on the exterior with:

"Contains FCC ID: T7V1780".

Due to the PAN1780-AT model size, the FCC identifier is displayed in the installation instruction only and it cannot be displayed readable on the module's label due to the limited size.

## 6.2.4 Antenna Warning

This antenna warning refers to the test device with the model number PAN1780-AT  
⇒ [7.2 Contact Details](#).

The device is tested with a standard SMA connector and with the antenna listed below. When integrated into the OEM's product, these fixed antennas require installation preventing end users from replacing them with non-approved antennas. Any antenna not in the following table must be tested to comply with FCC Section 15.203 for unique antenna connectors and with Section 15.247 for emissions. The FCC identifier for the device with the antenna listed in  
⇒ [6.2.5 Approved Antenna List](#) is the same (**FCC ID: T7V1780**).

## 6.2.5 Approved Antenna List

| Item | Part Number         | Manufacturer | Frequency Band | Type         | Max. Gain (dBi) |
|------|---------------------|--------------|----------------|--------------|-----------------|
| 1    | ANT016008LCS2442MA1 | TDK          | 2.4 GHz        | Chip antenna | -1.0            |

## 6.2.6 RF Exposure



To comply with FCC RF Exposure requirements, the OEM must ensure that only antennas from the Approved Antenna List are installed ⇒ [6.2.5 Approved Antenna List](#).

The preceding statement must be included as a "CAUTION" statement in manuals for products operating with the approved antennas in the previous table to alert users on FCC RF Exposure compliance.

Any notification to the end user of installation or removal instructions about the integrated radio module is not allowed.

The radiated output power of the PAN1780-AT with a mounted ceramic antenna (**FCC ID: T7V1780**) is below the FCC radio frequency exposure limits. Nevertheless, the PAN1780-AT shall be used in such a manner that the potential for human contact during normal operation is minimized.

End users may not be provided with the module installation instructions. OEM integrators and end users must be provided with transmitter operating conditions for satisfying RF exposure compliance.

## 6.3 Innovation, Science, and Economic Development (ISED) for Canada

### English

The PAN1780-AT is licensed to meet the regulatory requirements of ISED.

License ID: **IC: 216Q-1780**

HVIN: **ENW89854A3KF**

Manufacturers of mobile, fixed or portable devices incorporating this module are advised to clarify any regulatory questions and ensure compliance for SAR and/or RF exposure limits. Users can obtain Canadian information on RF exposure and compliance from [www.ic.gc.ca](http://www.ic.gc.ca).

This device has been designed to operate with the antennas listed in ⇒ [6.2.5 Approved Antenna List](#), having a maximum gain of -1.0 dBi. Antennas not included in this list or having a gain greater than -1.0 dBi are strictly prohibited for use with this device. The required antenna impedance is 50 Ω. The antenna used for this transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.

Due to the model size, the IC identifier is displayed in the installation instruction only and it cannot be displayed on the module's label due to the limited size.



The end customer has to assure that the device has a distance of more than 15 mm from the human body under all circumstances.

If the end customer application intends to use the PAN1780-AT in a distance smaller 15 mm from the human body, SAR evaluation has to be repeated by the OEM.

The end customer equipment must meet the actual Safety/Health requirements according to ISED.

### French

PAN1780-AT est garanti conforme aux dispositions réglementaires d'Industry Canada (ISED).

License: **IC: 216Q-1780**

HVIN: **ENW89854A3KF**

Il est recommandé aux fabricants d'appareils fixes, mobiles ou portables de consulter la réglementation en vigueur et de vérifier la conformité de leurs produits relativement aux limites d'exposition aux rayonnements radiofréquence ainsi qu'au débit d'absorption spécifique maximum autorisé.

Des informations pour les utilisateurs sur la réglementation Canadienne concernant l'exposition aux rayonnements RF sont disponibles sur le site [www.ic.gc.ca](http://www.ic.gc.ca).

Ce produit a été développé pour fonctionner spécifiquement avec les antennes listées dans le tableau ⇒ [6.2.5 Approved Antenna List](#), présentant un gain maximum de -1.0 dBi. Des antennes autres que celles listées ici, ou présentant un gain supérieur à -1.0 dBi ne doivent en aucune circonstance être utilisées en combinaison avec ce produit. L'impédance des antennes compatibles est 50 Ω. L'antenne utilisée avec ce produit ne doit ni être située à proximité d'une autre antenne ou d'un autre émetteur, ni être utilisée conjointement avec une autre antenne ou un autre émetteur.

En raison de la taille du produit, l'identifiant IC est fourni dans le manuel d'installation.



Le client final doit s'assurer que l'appareil se trouve en toutes circonstances à une distance de plus de 15 mm du corps humain.

Si le client final envisage une application nécessitant d'utiliser le PAN1780-AT à une distance inférieure à 15 mm du corps humain, alors le FEO doit répéter l'évaluation DAS.

L'équipement du client final doit répondre aux exigences actuelles de sécurité et de santé selon l'ISED.

### 6.3.1 IC Notice

#### English



The device PAN1780-AT (⇒ [7.1 Ordering Information](#)), including the antennas (⇒ [6.2.5 Approved Antenna List](#)), complies with Canada RSS-GEN Rules. The device meets the requirements for modular transmitter approval as detailed in RSS-Gen.

Operation is subject to the following two conditions:

1. This device may not cause harmful interference, and
2. This device must accept any interference received, including interference that may cause undesired operation.

#### French



Le présent appareil PAN1780-AT (⇒ [7.1 Ordering Information](#)), les antennes y compris (⇒ [6.2.5 Approved Antenna List](#)), est conforme aux CNR-Gen d'Industrie Canada applicables aux appareils radio exempts de licence.

L'exploitation est autorisée aux deux conditions suivantes:

1. L'appareil ne doit pas produire de brouillage, et
2. L'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.



## 6.3.2 Labeling Requirements

### English



#### Labeling Requirements

The OEM must ensure that IC labelling requirements are met. This includes a clearly visible label on the outside of the OEM enclosure specifying the appropriate Panasonic IC identifier for this product as well as the IC Notice above.

The IC identifier is **IC: 216Q-1780**.

This IC identifier is valid for all PAN1780-AT modules ⇒ [7.1 Ordering Information](#). In any case, the end product must be labelled on the exterior with:

"Contains IC: 216Q-1780".

### French



#### Obligations d'étiquetage

Les fabricants d'équipements d'origine (FEO) – en anglais Original Equipment Manufacturer (OEM) – doivent s'assurer que les obligations d'étiquetage IC du produit final sont remplies. Ces obligations incluent une étiquette clairement visible à l'extérieur de l'emballage externe, comportant l'identifiant IC du module Panasonic inclus, ainsi que la notification ci-dessus.

L'identifiant IC est **IC: 216Q-1780**.

Cet identifiant est valide pour tous les modules PAN1780-AT ⇒ [7.1 Ordering Information](#). Dans tous les cas les produits finaux doivent indiquer sur leur emballage externe la mention suivante:

"Contient IC: 216Q-1780".

## 6.4 European Conformity According to RED (2014/53/EU)

All modules described in this Product Specification comply with the standards according to the following LVD (2014/35/EU), EMC-D (2014/30/EU) together with RED (2014/53/EU) articles:

3.1a Safety/Health: EN 62368-1: 2014/AC: 2015/A11: 2017  
EN 62479: 2010

3.1b EMC: EN 301 489-1 V2.2.3: (2019-11)  
EN 301 489-17 V3.2.2: (2019-02)

3.2 Radio: EN 300 328 V2.2.2: (2019-07)

- Due to the model size, the CE marking is displayed in the installation instruction only and it cannot be displayed conform to regulation (EU) No 765/2008 in 5mm height on the module's label due to the limited space.
- The RED EU Type Examination Certificate No. **T818666M-02** issued by the Notified Body 0682 can be used for the OEM end product conformity assessment. If a Notified Body has been contracted for the end product conformity assessment, it should be noted that this EU Type Examination Certificate should be used for conformance assessment.

As a result of the conformity assessment procedure described in 2014/53/EU Directive, the end customer equipment should be labelled as follows:



The requirements for CE marking are described in regulation (EC) No 765/2008 Annex II.



The end customer has to assure that the device has a distance of more than 5 mm from the human body under all circumstances.

If the end customer application intends to use the PAN1780-AT in a distance smaller 5 mm from the human body, SAR evaluation has to be repeated by the OEM.

The end customer equipment must meet the actual Safety/Health requirements according to RED.

PAN1780-AT and its model versions in the specified reference design can be used in all countries of the European Economic Area (Member States of the EU, European Free Trade Association States [Iceland, Liechtenstein, Norway]), Monaco, San Marino, Andorra, and Turkey.

## 6.5 Bluetooth

The final Bluetooth end product listing needs to be created by using the following IDs:

| Bluetooth 5 | Declaration ID | QDID   |
|-------------|----------------|--------|
| End product | D050150        | 148922 |

### Bluetooth Marks

According to the Bluetooth SIG, the PAN1780-AT fulfills the criteria to label your product as a Bluetooth device:



For further information please refer to the Bluetooth website [www.bluetooth.com](http://www.bluetooth.com).

## 6.6 RoHS and REACH Declaration

The latest declaration of environmental compatibility (Restriction of Hazardous Substances, RoHS and Registration, Evaluation, Authorisation and Restriction of Chemicals, REACH) for supplied products can be found on the Panasonic website in the “Downloads” section of the respective product ⇒ [7.2.2 Product Information](#).

## 7 Appendix

### 7.1 Ordering Information

#### Variants and Versions

| Order Number              | Brand Name | Description                                                                                         | MOQ <sup>3</sup> |
|---------------------------|------------|-----------------------------------------------------------------------------------------------------|------------------|
| ENW89854A3KF <sup>4</sup> | PAN1780-AT | Bluetooth Low Energy Single Mode with Antenna<br>and BlueRadios nBlue Bluetooth AT.s LE Command Set | 1 500            |

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<sup>3</sup> Abbreviation for Minimum Order Quantity (MOQ). The default MOQ for mass production is 1 500 pieces, fewer only on customer demand. Samples for evaluation can be delivered at any quantity via the distribution channels.

<sup>4</sup> Samples are available on customer demand.

## 7.2 Contact Details

### 7.2.1 Contact Us

Please contact your local Panasonic Sales office for details on additional product options and services:

For Panasonic Sales assistance in the **EU**, visit

<https://eu.industrial.panasonic.com/about-us/contact-us>

Email: [wireless@eu.panasonic.com](mailto:wireless@eu.panasonic.com)

For Panasonic Sales assistance in **North America**, visit the Panasonic website “Sales & Support” to find assistance near you at

<https://na.industrial.panasonic.com/distributors>

Please visit the **Panasonic Wireless Technical Forum** to submit a question at

<https://forum.na.industrial.panasonic.com>

### 7.2.2 Product Information

Please refer to the Panasonic Wireless Connectivity website for further information on our products and related documents:

For complete Panasonic product details in the **EU**, visit

<http://pideu.panasonic.de/products/wireless-modules.html>

For complete Panasonic product details in **North America**, visit

<http://www.panasonic.com/rfmodules>

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