Panasonic

INDUSTRY

Aluminum Electrolytic Capacitors

Surface Mount Type

FK series



Features

- Endurance : 105 ℃ 2000 h to 5000 h
- Low impedance (40 % to 60 % less than FC series)
- Miniaturized (30 % to 50 % less than FC series)
- Vibration-proof product (30G guaranteed) is available upon request (ø6.3 ≤)
- AEC-Q200 compliant
- RoHS compliant

Specifications											
Category temp. range	–55 ℃ to +105 ℃										
Rated voltage range	6.3 V to 100 V										
Capacitance range	3.3 µF to 6800 µF										
Capacitance tolerance					% (1						
Leakage current	I ≦ 0									r is gre	eater)
Dissipation factor (tan δ)								acteris			
01	Rated voltage (V)	6.3	10	16	25	35	50	63	80	100	
Characteristics	Z (-25 °C) / Z (+20 °C)	2	2	2	2	2	2	2	2	2	(Impedance ratio at 120 Hz)
at low temperature	Z (-40 °C) / Z (+20 °C)	3	3	3	3	3	3	3	3	3	(
	Z (-55 °C) / Z (+20 °C)										
Endurance	After applying rated working voltage for 2000 hours at +105 $^{\circ}$ C ± 2 $^{\circ}$ C and then being stabilized at +20 $^{\circ}$ C, capacitors shall meet the following limits. (\geq ø12.5 and suffix "G" in ø8×10.2, ø10×10.2 are 5000 hours)										
Lituarance	Capacitance change	With	in ±30) % o	f the i	nitial	value	(Suffix	x "G"	is 35 °	%)
	Capacitance change Dissipation factor (tan δ)	≤ 20)0 % d	of the	initial	limit	(Suffix	κ "G" i	s 300) %)	
	Leakage current	With	in the	ınıtıa	l limit						
Shelf life	After storage for 1000 hours at +105 ℃ ± 2 ℃ with no voltage applied and then being stabilized at +20 ℃, capacitors shall meet the limits specified in endurance. (With voltage treatment)										
	After reflow soldering and the	n beir	ng sta	bilize	d at +2	20 ℃	, сара	citors	shall	meet	the
Resistance to	following limits.										
soldering heat	Capacitance change				f the i	nitial	value				·
Soldering near	Dissipation factor (tan δ)				l limit						
	Leakage current	With	in the	initia	l limit						

Frequency correction factor for ripple current Frequency (Hz) 50, 60 120 1 k 10 k 100 k to Correction factor 0.70 0.75 0.90 0.95 1.00

Marking

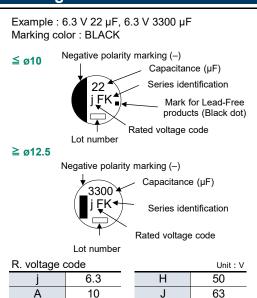
A C

Ε

٧

16

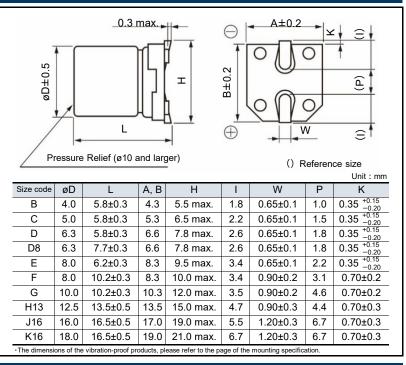
25



K

2A

Dimensions



80

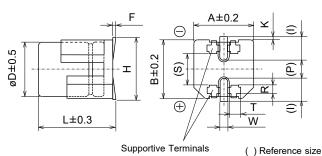
100

Aluminum Electrolytic Capacitors (SMD Type)

Dimensions (Vibration-proof products)

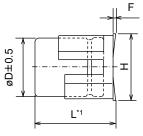
* The size and shape are different from standard products. Please inquire details of our company.

< Size code : D, D8 >

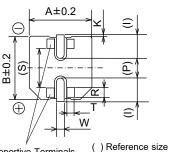


XThe diagram is not drawn to scale.

< Size code: E, F, G, H13, J16, K16, K21 >



*1: E to G: L±0.3



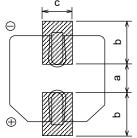
Supportive Terminals

												Unit : mm
Size code	øD	L	A, B	H max.	F	- 1	W	Р	K	R	S	Т
D	6.3	6.1	6.6	7.8	0 to +0.15	2.4	0.65±0.1	2.2	0.35 +0.15 -0.20	1.1±0.2	3.3	1.05±0.2
D8	6.3	8.0	6.6	7.8	0 to +0.15	2.4	0.65±0.1	2.2	0.35 +0.15 -0.20	1.1±0.2	3.3	1.05±0.2
E	8.0	6.5	8.3	9.5	0 to +0.15	3.4	0.7±0.1	2.2	0.35 +0.15 -0.20	0.70±0.2	5.3	1.7±0.2
F	8.0	10.5	8.3	10.0	0 to +0.15	3.4	1.2±0.2	3.1	0.70±0.2	0.70±0.2	5.3	1.3±0.2
G	10.0	10.5	10.3	12.0	0 to +0.15	3.5	1.2±0.2	4.6	0.70±0.2	0.70±0.2	6.9	1.3±0.2
H13	12.5	13.8	13.5	15.0	-0.1 to +0.15	4.7	1.2±0.2	4.4	0.70±0.3	2.2±0.2	7.1	2.4±0.2
J16	16.0	16.8	17.0	19.0	-0.1 to +0.15	5.5	1.4±0.2	6.7	0.70±0.3	3.0±0.2	9.0	1.9±0.2
K16	18.0	16.8	19.0	21.0	-0.1 to +0.15	6.7	1.4±0.2	6.7	0.70±0.3	3.0±0.2	11.0	1.9±0.2
K21	18.0	21.8	19.0	21.0	-0.1 to +0.15	6.7	1.4±0.2	6.7	0.70±0.3	3.0±0.2	11.0	1.9±0.2

Land / Pad pattern

The circuit board land/pad pattern size for chip capacitors is specified in the following table. The land pitch influences installation strength and consider it.

Standard products

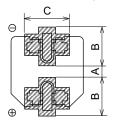


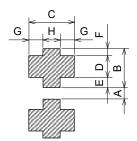
Land space



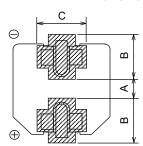
Vibration-proof products

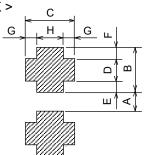
< Size code: D, D8 >





< Size code: E, F, G, H, J, K >





(Table of board land size vs. capacitor size)

(Tuble of bould falla of	ec vo. capacit	31 31207	Unit : mm
Size code	а	b	С
B (ø4)	1.0	2.5	1.6
C (ø5)	1.5	2.8	1.6
D (ø6.3)	1.8	3.2	1.6
D8 (ø6.3x7.7L)	1.8	3.2	1.6
E (ø8x6.2L)	2.2	4.0	1.6
F (ø8x10.2L)	3.1	4.0	2.0
G (ø10x10.2L)	4.6	4.1	2.0
H (ø12.5)	4.0	5.7	2.0
J (ø16)	6.0	6.5	2.5
K (ø18)	6.0	7.5	2.5

When size "a" is wide, back fi llet can be made, decreasing fi tting strength.

(Table of board land size vs. capacitor size)

Size code	Α	В	С	D	E	F	G	Н
D (ø6.3xL6.1)	1.2	3.6	3.2	2.0	0.95	0.65	1.0	1.2
D8 (ø6.3xL8.0)	1.2	3.6	3.2	2.0	0.95	0.65	1.0	1.2
E (ø8x6.5L)	1.8	4.2	5.0	1.3	1.5	1.4	1.5	2.0
F (ø8x10.5L)	2.7	4.0	4.7	1.3	1.0	1.7	1.1	2.5
G (ø10)	3.9	4.4	4.7	1.3	1.2	1.9	1.1	2.5
H (ø12.5)	3.9	6.0	6.9	2.8	1.3	1.9	2.2	2.5
J (ø16)	5.8	6.8	6.2	3.6	1.3	1.9	1.7	2.8

6.2 3.6 1.8

When size "A" is wide, back fi llet can be made, decreasing fi tting strength.

- * Take mounting conditions, solderability and fi tting strength into consideration when selecting parts for your company's design.
- The vibration-proof capacitors of size ø6.3 has support terminals extending from the bottom side to the lead edge. Then, make sure to find appropriate soldering conditions to form fillet on the support terminals if required for appearance inspection.

Unit: mm

Characteristics list

Endurance : 105 °C 2000 h (≥ ø12.5 : 5000 h)

			Case size	e.						2 . 100 0 2 2000 11 (= 2		h.4:
D-4-4			(mm)	-	Φ,	SI	pecification	on	Part	: No.		Min. Packaging Q'ty (pcs)
Rated voltage (V)	Capacitance (±20 %) (µF)	øD	Standard	Vibration-	Size code*1	Ripple current ^{*2} (mA ms)	Impe- dance ^{*3} (Ω)	tan δ ^{*4}	Standard Product	Vibration-proof product	Reflow	Taping
	22	4.0	5.8	_	В	90	1.35	0.26	EEEFK0J220R	_	(1)	2000
		4.0	5.8	_	(B)	90	1.35	0.26	EEEFK0J470UR		(1)	2000
	47	5.0	5.8	_	С	160	0.70	0.26	EEEFK0J470R	1	(1)	1000
	100	5.0	5.8	-	(C)	160	0.70	0.26	EEEFK0J101UR	_ 	(1)	1000
	220	6.3 6.3	5.8 5.8	6.1 6.1	D D	240 240	0.36 0.36	0.26 0.26	EEEFK0J101P EEEFK0J221P	EEEFK0J101V EEEFK0J221V	(1)	1000 1000
6.3		6.3	7.7	8.0	D8	280	0.34	0.26	EEEFK0J331XP	EEEFK0J331XV	(1)	900
	330	8.0	6.2	6.5	Е	300	0.26	0.26	EEEFK0J331P	EEEFK0J331V	(2)	1000
	470	8.0	10.2	10.5	F	600	0.16	0.26	EEEFK0J471P	EEEFK0J471V	(2)	500
	1000	8.0	10.2	10.5	F	600	0.16	0.26	EEEFK0J102P	EEEFK0J102V	(2)	500
	1500 3300	10.0 12.5	10.2 13.5	10.5 13.8	G H13	850 1100	0.08	0.26 0.30	EEEFK0J152P EEVFK0J332Q	EEEFK0J152V EEVFK0J332V	(2)	500 200
	6800	16.0	16.5	16.8	J16	1800	0.035	0.36	EEVFK0J682M	EEVFK0J682V	(3)	125
-	22	4.0	5.8	_	В	90	1.35	0.19	EEEFK1A220R	=	(1)	2000
	33	4.0	5.8	_	(B)	90	1.35	0.19	EEEFK1A330UR	-	(1)	2000
		5.0	5.8 5.8	- 6.1	С	160 240	0.70	0.19	EEEFK1A330R	— EEEEK1 \ 151\ /	(1)	1000
	150	6.3 6.3	7.7	6.1 8.0	D D8	280	0.36 0.34	0.19 0.19	EEEFK1A151P EEEFK1A221XP	EEEFK1A151V EEEFK1A221XV	(1)	1000 900
	220	8.0	6.2	6.5	E	300	0.26	0.19	EEEFK1A221P	EEEFK1A221V	(2)	1000
10	330	8.0	10.2	10.5	F	600	0.16	0.19	EEEFK1A331P	EEEFK1A331V	(2)	500
	470	8.0	10.2	10.5	F	600	0.16	0.19	EEEFK1A471P	EEEFK1A471V	(2)	500
	680 1000	8.0 10.0	10.2 10.2	10.5 10.5	F G	600 850	0.16	0.19 0.19	EEEFK1A681P EEEFK1A102P	EEEFK1A681V EEEFK1A102V	(2)	500 500
	2200	12.5	13.5	13.8	H13	1100	0.06	0.19	EEVFK1A222Q	EEVFK1A222V	(2)	200
	4700	16.0	16.5	16.8	J16	1800	0.035	0.25	EEVFK1A472M	EEVFK1A472V	(3)	125
	6800	18.0	16.5	16.8	K16	2060	0.033	0.29	EEVFK1A682M	EEVFK1A682V	(3)	125
	10	4.0	5.8	_	B	90	1.35	0.16	EEEFK1C100R	-	(1)	2000
	22	4.0 5.0	5.8 5.8	_	(B) C	90 160	1.35 0.70	0.16 0.16	EEEFK1C220UR EEEFK1C220R		(1)	2000 1000
	47	5.0	5.8	_	(C)	160	0.70	0.16	EEEFK1C470UR	_	(1)	1000
	47	6.3	5.8	6.1	Ď	240	0.36	0.16	EEEFK1C470P	EEEFK1C470V	(1)	1000
	68	6.3	5.8	6.1	D	240	0.36	0.16	EEEFK1C680P	EEEFK1C680V	(1)	1000
	100 150	6.3 6.3	5.8 7.7	6.1 8.0	D D8	240 280	0.36 0.34	0.16 0.16	EEEFK1C101P EEEFK1C151XP	EEEFK1C101V EEEFK1C151XV	(1)	1000 900
16		6.3	7.7	8.0	D8	280	0.34	0.16	EEEFK1C131XP	EEEFK1C131XV	(1)	900
	220	8.0	6.2	6.5	E	300	0.26	0.16	EEEFK1C221P	EEEFK1C221V	(2)	1000
	330	8.0	10.2	10.5	F	600	0.16	0.16	EEEFK1C331P	EEEFK1C331V	(2)	500
	470	8.0	10.2	10.5	F	600	0.16	0.16	EEEFK1C471P	EEEFK1C471V	(2)	500
	680 1500	10.0 12.5	10.2 13.5	10.5 13.8	G H13	850 1100	0.08	0.16 0.16	EEEFK1C681P EEVFK1C152Q	EEEFK1C681V EEVFK1C152V	(2)	500 200
	3300	16.0	16.5	16.8	J16	1800	0.035	0.20	EEVFK1C332M	EEVFK1C332V	(3)	125
	4700	18.0	16.5	16.8	K16	2060	0.033	0.22	EEVFK1C472M	EEVFK1C472V	(3)	125
	10	4.0	5.8	_	В	90	1.35	0.14	EEEFK1E100R	ı	(1)	2000
	22	5.0 5.0	5.8 5.8	_	(C)	160 160	0.70 0.70	0.14 0.14	EEEFK1E220R EEEFK1E330UR		(1)	1000
	33	6.3	5.8	6.1	(C)	240	0.76	0.14	EEEFK1E330P	EEEFK1E330V	(1)	1000
	47	6.3	5.8	6.1	D	240	0.36	0.14	EEEFK1E470P	EEEFK1E470V	(1)	1000
	68	6.3	5.8	6.1	D	240	0.36	0.14	EEEFK1E680P	EEEFK1E680V	(1)	1000
	100	6.3	7.7	8.0	D8	280	0.34	0.14	EEEFK1E101XP EEEFK1E101P	EEEFK1E101XV	(1)	900
25	150	8.0 8.0	6.2 10.2	6.5 10.5	E F	300 600	0.26 0.16	0.14 0.14	EEEFK1E101P EEEFK1E151P	EEEFK1E101V EEEFK1E151V	(2)	1000 500
	220	8.0	10.2	10.5	F	600	0.16	0.14	EEEFK1E221P	EEEFK1E221V	(2)	500
	330	8.0	10.2	10.5	F	600	0.16	0.14	EEEFK1E331P	EEEFK1E331V	(2)	500
	470	10.0	10.2	10.5	G	850	0.08	0.14	EEEFK1E471P	EEEFK1E471V	(2)	500
	1000 1500	12.5 16.0	13.5 16.5	13.8 16.8	H13	1100 1800	0.06	0.14 0.14	EEVFK1E102Q EEVFK1E152M	EEVFK1E102V EEVFK1E152V	(3)	200 125
	2200	16.0	16.5	16.8	J16	1800	0.035	0.14	EEVFK1E132W EEVFK1E222M	EEVFK1E152V EEVFK1E222V	(3)	125
	3300	18.0	16.5	16.8	K16	2060	0.033	0.18	EEVFK1E332M	EEVFK1E332V	(3)	125

^{*1:} Size code(): Miniaturization product

^{*2:} Ripple current (100 kHz / +105 $^{\circ}$ C)

^{*3:} Impedance (100 kHz / +20 °C)

^{*4:} tan δ (120 Hz / +20 °C)

[•] Please refer to the page of "Reflow Profile" and "The Taping Dimensions".

Characteristics list

Endurance : 105 °C 2000 h (≥ ø12.5 : 5000 h)

Visual V				Case size	е	*	S	pecificati	on	Par	t No.		Min. Packaging
1	voltage	(±20 %)	~D	\	L	ze code*1			\$ 5 *4	Standard	Vibration-proof	Reflow	Q'ty (pcs)
10								(Ω)			product		
10		4.7									_		
22 S.O S.8 — C G. 100 0.70 0.12 EEEFRIVYOUR		10											
33		22									_		
47 6.3 5.8 6.1 D 240 0.36 0.12 EEEFKIVATOP EEEFKIV1760XV (1) 900											EEEEK1\/330\/		
68					_		-						
35 100 6.3 7.7 8 0.8 280 0.34 0.12 EEEFKIV1019P EEEFKIV1019V (2) 500					-								
150	0.5												
220	35	100	8.0	10.2	10.5	F	600	0.16					500
330 10.0 10.2 10.5 G 850 0.08 0.12 EEEFK1W331V 22 500		150					600	0.16					
470 12.5 13.5 13.8 H13 1100 0.06 0.12 EEVFK1V471Q EEVFK1V471V (3) 200												(2)	
680 12.5 13.5 13.8 H13 1100 0.06 0.12 EEVFK1V861Q EEVFK1V1081V 33 200													
1000													
1500													
4.7 4.0 5.8 - B 60 2.90 0.10 EEEFK1H4R7R - (1) 2000													
10											EEVFKIVI32V		
10		4.7											
22		10									FFFFK1H100V		
33 6.3 7.7 8 D8 195 0.68 0.10 EEEFK1H330V EEEFK1H330V (2) 1000 47 6.3 7.7 8 D8 195 0.68 0.10 EEEFK1H330V EEEFK1H370V (2) 1000 100 8.0 6.2 6.5 E 195 0.68 0.10 EEEFK1H470V EEEFK1H470V (2) 1000 100 8.0 10.2 10.5 F 350 0.34 0.10 EEEFK1H470V EEEFK1H470V (2) 500 150 10.0 10.2 10.5 G 670 0.18 0.10 EEEFK1H101P EEEFK1H101V (2) 500 150 10.0 10.2 10.5 G 670 0.18 0.10 EEEFK1H21P EEEFK1H221V (2) 500 330 12.5 13.5 13.8 H13 900 0.12 0.10 EEVFK1H331Q EEVFK1H331V (3) 200 390 12.5 13.5 13.8 H13 900 0.12 0.10 EEVFK1H331Q EEVFK1H331V (3) 200 390 12.5 13.5 13.8 H13 900 0.12 0.10 EEVFK1H331Q EEVFK1H331V (3) 200 390 12.5 13.5 13.8 H13 900 0.12 0.10 EEVFK1H331Q EEVFK1H331V (3) 200 390 12.5 13.5 13.8 H13 900 0.12 0.10 EEVFK1H331Q EEVFK1H331V (3) 200 390 12.5 13.5 13.8 H13 900 0.12 0.10 EEVFK1H331Q EEVFK1H331V (3) 200 390 12.5 13.5 13.8 H13 900 0.12 0.10 EEVFK1H331Q EEVFK1H331V (3) 125 560 16.0 16.5 16.8 J16 1610 0.073 0.10 EEVFK1H561M EEVFK1H561V (3) 125 47 5.0 5.8 - C 50 3.00 0.08 EEFFK1J30P EEVFK1H681V (3) 125 47 5.0 5.8 - C 50 3.00 0.08 EEFFK1J30P EEFFK1J20XV (1) 1000 33 8.0 10.2 10.5 F 250 0.65 0.08 EEFFK1J30P EEFFK1J30V (2) 500 33 8.0 10.2 10.5 F 250 0.65 0.08 EEFFK1J30P EEFFK1J30V (2) 500 150 12.5 13.5 13.8 H13 800 0.16 0.08 EEFFK1J30V EEFFK1J30V (2) 500 47 8.0 10.2 10.5 F 250 0.65 0.08 EEFFK1J30V EEFFK1J30V (2) 500 150 12.5 13.5 13.8 H13 800 0.16 0.08 EEFFK1J30V EEFFK1J30V (2) 500 150 12.5 13.5 13.8 H13 800 0.16 0.08 EEFFK1J30V EEFFK1J30V (2) 500 150 12.5 13.5 13.8 H13 800 0.08 EEFFK1J30V EEFFK1J30V (2) 500 100 12.5 13.5 13.8 H1		22			_								
San													
100		33	8.0	6.2		Ε	195	0.68	0.10				
100 8.0 10.2 10.5 5 195 0.86 0.10 EEEFK1H4101P EEEFK1H4101V (2) 500		47	6.3		8	D8	195	0.68	0.10			(1)	
150													
220	50												
330													
390													
470													
S60								-					
680 16.0 16.5 16.8 J16 1610 0.073 0.10 EEVFK1H681M EEVFK1H681V (3) 125 1000 16.0 16.5 16.8 J16 1610 0.073 0.10 EEVFK1H602M EEVFK1H102V (3) 125 4.7 5.0 5.8 — C 50 3.00 0.08 EEEFK1J4R7R — (1) 1000 10 6.3 5.8 6.1 D 80 1.50 0.08 EEEFK1J100P EEEFK1J100V (1) 1000 22 8.0 6.2 6.5 E 120 1.20 0.08 EEEFK1J220XP EEEFK1J220XV (1) 900 33 8.0 10.2 10.5 F 250 0.65 0.08 EEEFK1J220P EEEFK1J220V (2) 1000 68 8.0 10.2 10.5 F 250 0.65 0.08 EEEFK1J330P EEEFK1J330V (2) 500 100 10.0 10.2 10.5 G 400 0.35 0.08 EEEFK1J470P EEEFK1J470V (2) 500 150 12.5 13.5 13.8 H13 800 0.16 0.08 EEVFK1J680UP EEEFKJ54080UV (2) 500 150 12.5 13.5 13.8 H13 800 0.16 0.08 EEVFK1J51D EEVFKJ51D1V (3) 220 12.5 13.5 13.8 H13 800 0.16 0.08 EEVFKJ371M EEVFKJ681V (3) 125 3.3 5.0 5.8 — C 25 5.00 0.08 EEEFKJ470XP EEEFKJ681M EEVFKJ681V (3) 125 3.3 5.0 5.8 — C 25 5.00 0.08 EEEFKJ681M EEVFKJ681V (3) 125 3.3 5.0 5.8 — C 25 5.00 0.08 EEEFKJ681M EEVFKJ681V (3) 125 3.3 8.0 10.2 10.5 F 130 1.30 0.08 EEEFKJ681M EEVFKJ681V (3) 125 3.3 8.0 10.2 10.5 F 130 1.30 0.08 EEEFKJ681M EEVFKJ681V (3) 125 3.3 8.0 10.2 10.5 F 130 1.30 0.08 EEEFKJ681M EEVFKJ681V (3) 125 3.3 5.0 5.8 — C 25 5.00 0.08 EEEFKJ681M EEVFKJ681V (3) 125 3.3 5.0 5.8 — C 25 5.00 0.08 EEEFKJ681M EEVFKJ681V (3) 125 3.3 5.0 5.8 — C 25 5.00 0.08 EEEFKJ681M EEVFKJ681V (3) 125 3.3 5.0 5.8 — C 25 5.00 0.08 EEEFKJ681M EEVFKJ681V (3) 125 3.3 5.0 5.8 — C 25 5.00 0.08 EEEFKJ681M EEVFKJ681V (3) 125 3.3 5.0 5.8 — C 25 5.00 0.08 EEEFKJ680DP EEEFKJ680V (2) 500 47 10.0 10.2 10.5 F 130 1.30 0.08 EEEFKJ680DP EEEFKJ680V (2) 500 68 12.5 13.5 13.8 H13 500 0.32 0.08 EEEFKJ680Q EEFKJ680V (2) 500 68 12.5 13.5 13.8 H13 500 0.32 0.08 EEFFKJ680Q EEVFKJ680V (2) 500 68 12.5 13.5 13.8 H13 500 0.32 0.08 EEFFKJ680Q EEVFKJ680V (2) 500 100 12.5 13.5 13.8 H13 500 0.32 0.08 EEFFKJ680Q EEVFKJ680V (2) 500 100 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFKJ680Q EEVFKJ680V (2) 500 100 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFKJ680Q EEVFKJ680V (2) 500 100 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFKJ680Q EEVFKJ680V (2) 500 100 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFKJ680Q EEVFKJ68													
1000													
4.7 5.0 5.8 - C 50 3.00 0.08 EEEFKIJ4R7R - (1) 1000													
10 6.3 5.8 6.1 D 80 1.50 0.08 EEEFK1J100P EEEFK1J100V (1) 1000											_		
63		10	6.3	5.8	6.1	D	80	1.50	0.08	EEEFK1J100P	EEEFK1J100V		1000
100		22				_							
63													
68 8.0 10.2 10.5 (F) 250 0.65 0.08 EEEFK1J680UP EEEFK1J680UV (2) 500 100 10.0 10.0 10.2 10.5 G 400 0.35 0.08 EEEFK1J101P EEEFK1J101V (2) 500 150 12.5 13.5 13.8 H13 800 0.16 0.08 EEVFK1J151Q EEVFK1J151V (3) 200 220 12.5 13.5 13.8 H13 800 0.16 0.08 EEVFK1J221Q EEVFK1J221V (3) 200 470 16.0 16.5 16.8 J16 1410 0.082 0.08 EEVFK1J471M EEVFK1J471V (3) 125 680 18.0 16.5 16.8 K16 1690 0.08 0.08 EEVFK1J681M EEVFK1J681V (3) 125 13.3 5.0 5.8 — C 25 5.00 0.08 EEVFK1J681M EEVFK1J681V (3) 125 13.3 5.0 5.8 — C 25 5.00 0.08 EEEFK1K3R3R — (1) 1000 4.7 6.3 5.8 6.1 D 40 3.00 0.08 EEEFK1K4R7P EEEFK1K4R7V (1) 1000 10.0 8.0 6.2 6.5 E 60 2.40 0.08 EEEFK1K100XP EEEFK1K100XV (1) 900 10.0 8.0 6.2 6.5 E 60 2.40 0.08 EEEFK1K100P EEEFK1K100V (2) 1000 10.0 10.0 10.0 10.0 10.0 10.0 10.						•							
100 10.0 10.2 10.5 G 400 0.35 0.08 EEEFK1J080UP EEEFK1J080UV (2) 500	63												
150													
220													
10													
80													
80													
80													
80 6.2 6.5 E 60 2.40 0.08 EEEFK1K100P EEEFK1K100V (2) 1000 22 8.0 10.2 10.5 F 130 1.30 0.08 EEEFK1K220P EEEFK1K220V (2) 500 33 8.0 10.2 10.5 F 130 1.30 0.08 EEEFK1K330P EEEFK1K330V (2) 500 47 10.0 10.2 10.5 G 200 0.70 0.08 EEEFK1K470P EEEFK1K470V (2) 500 68 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFK1K680Q EEVFK1K680V (3) 200 100 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFK1K101Q EEVFK1K101V (3) 200 150 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFK1K151Q EEVFK1K151V (3) 200 330 16.0 16.5 16.8 J16 793 0.17 0.08 EEVFK1K331M EEVFK1K331V (3) 125		4.7		5.8	6.1		40		0.08	EEEFK1K4R7P		(1)	1000
80		10										(1)	900
80													
47 10.0 10.2 10.5 G 200 0.70 0.08 EEFK1K470P EEEFK1K470V (2) 500 68 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFK1K680Q EEVFK1K680V (3) 200 100 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFK1K101Q EEVFK1K101V (3) 200 150 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFK1K151Q EEVFK1K151V (3) 200 330 16.0 16.5 16.8 J16 793 0.17 0.08 EEVFK1K331M EEVFK1K331V (3) 125													
68 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFK1K680Q EEVFK1K680V (3) 200 100 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFK1K101Q EEVFK1K101V (3) 200 150 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFK1K151Q EEVFK1K151V (3) 200 330 16.0 16.5 16.8 J16 793 0.17 0.08 EEVFK1K331M EEVFK1K331V (3) 125	80											(2)	
100 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFK1K101Q EEVFK1K101V (3) 200 150 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFK1K151Q EEVFK1K151V (3) 200 330 16.0 16.5 16.8 J16 793 0.17 0.08 EEVFK1K331M EEVFK1K331V (3) 125													
150 12.5 13.5 13.8 H13 500 0.32 0.08 EEVFK1K151Q EEVFK1K151V (3) 200 330 16.0 16.5 16.8 J16 793 0.17 0.08 EEVFK1K331M EEVFK1K331V (3) 125													
330 16.0 16.5 16.8 J16 793 0.17 0.08 EEVFK1K331M EEVFK1K331V (3) 125											FF\/FK1K151\/		
		470	18.0	16.5	16.8	K16	917	0.153	0.08	EEVFK1K471M	EEVFK1K471V	(3)	125

^{*1:} Size code(): Miniaturization product

^{*2:} Ripple current (100 kHz / +105 $^{\circ}$ C)

^{*3:} Impedance (100 kHz / +20 ℃)

^{*4:} tan δ (120 Hz / +20 °C)

[•] Please refer to the page of "Reflow Profile" and "The Taping Dimensions".

Characteristics list

Endurance : 105 °C 2000 h (≥ ø12.5 : 5000 h)

Rated	Capacitance		Case size (mm)		epoo	S	pecificati	on	Part	>	Min. Packaging Q'ty (pcs)	
voltage (V)	(±20 %) (µF)	øD	Standard	Vibration- proof	Size co	Ripple current ^{*1} (mA rms)	nt^{1} dance (Ω) tan Ω		Standard Product	Vibration-proof product	Reflow	Taping
	22	8.0	10.2	10.5	F	130	1.30	0.07	EEEFK2A220P	EEEFK2A220V	(2)	500
	33	10.0	10.2	10.5	G	200	0.70	0.07	EEEFK2A330P	EEEFK2A330V	(2)	500
	47	12.5	13.5	13.8	H13	500	0.32	0.07	EEVFK2A470Q	EEVFK2A470V	(3)	200
100	68	12.5	13.5	13.8	H13	500	0.32	0.07	EEVFK2A680Q	EEVFK2A680V	(3)	200
100	100	16.0	16.5	16.8	J16	793	0.17	0.07	EEVFK2A101M	EEVFK2A101V	(3)	125
	150	16.0	16.5	16.8	J16	793	0.17	0.07	EEVFK2A151M	EEVFK2A151V	(3)	125
	220	18.0	16.5	16.8	K16	917	0.153	0.07	EEVFK2A221M	EEVFK2A221V	(3)	125
	330	18.0	16.5	16.8	K16	917	0.153	0.07	EEVFK2A331M	EEVFK2A331V	(3)	125

Endurance: 105 ℃ 5000 h

			Case size	Э		S	pecification	on	Part	No.		Min. Packaging
Rated	Capacitance		(mm)		opoo		I				<u> </u>	Q'ty (pcs)
voltage (V)	(±20 %) (µF)	,	I	L	Size c	Ripple	Impe-	_*3	Standard	Vibration-proof	Reflow	
()		øD	Standard	Vibration- proof	S	current*1 (mA rms)	dance ^{*2} (Ω)	tan δ ^{*3}	Product	product		Taping
	470	8.0	10.2	10.5	F	600	0.16	0.26	EEEFK0J471GP	EEEFK0J471GV	(2)	500
6.3	1000	8.0	10.2	10.5	F	600	0.16	0.26	EEEFK0J102GP	EEEFK0J102GV	(2)	500
	1500	10.0	10.2	10.5	G	850	0.08	0.26	EEEFK0J152GP	EEEFK0J152GV	(2)	500
	330	8.0	10.2	10.5	F	600	0.16	0.19	EEEFK1A331GP	EEEFK1A331GV	(2)	500
10	470	8.0	10.2	10.5	F	600	0.16	0.19	EEEFK1A471GP	EEEFK1A471GV	(2)	500
10	680	8.0	10.2	10.5	F	600	0.16	0.19	EEEFK1A681GP	EEEFK1A681GV	(2)	500
	1000	10.0	10.2	10.5	G	850	0.08	0.19	EEEFK1A102GP	EEEFK1A102GV	(2)	500
	330	8.0	10.2	10.5	F	600	0.16	0.16	EEEFK1C331GP	EEEFK1C331GV	(2)	500
16	470	8.0	10.2	10.5	F	600	0.16	0.16	EEEFK1C471GP	EEEFK1C471GV	(2)	500
	680	10.0	10.2	10.5	G	850	0.08	0.16	EEEFK1C681GP	EEEFK1C681GV	(2)	500
	150	8.0	10.2	10.5	F	600	0.16	0.14	EEEFK1E151GP	EEEFK1E151GV	(2)	500
25	220	8.0	10.2	10.5	F	600	0.16	0.14	EEEFK1E221GP	EEEFK1E221GV	(2)	500
25	330	8.0	10.2	10.5	F	600	0.16	0.14	EEEFK1E331GP	EEEFK1E331GV	(2)	500
	470	10.0	10.2	10.5	G	850	0.08	0.14	EEEFK1E471GP	EEEFK1E471GV	(2)	500
	100	8.0	10.2	10.5	F	600	0.16	0.12	EEEFK1V101GP	EEEFK1V101GV	(2)	500
25	150	8.0	10.2	10.5	F	600	0.16	0.12	EEEFK1V151GP	EEEFK1V151GV	(2)	500
35	220	8.0	10.2	10.5	F	600	0.16	0.12	EEEFK1V221GP	EEEFK1V221GV	(2)	500
	330	10.0	10.2	10.5	G	850	0.08	0.12	EEEFK1V331GP	EEEFK1V331GV	(2)	500
-	100	8.0	10.2	10.5	F	350	0.34	0.10	EEEFK1H101GP	EEEFK1H101GV	(2)	500
50	150	10.0	10.2	10.5	G	670	0.18	0.10	EEEFK1H151GP	EEEFK1H151GV	(2)	500
	220	10.0	10.2	10.5	G	670	0.18	0.10	EEEFK1H221GP	EEEFK1H221GV	(2)	500

^{*1:} Ripple current (100 kHz / +105 ℃)

^{*2:} Impedance (100 kHz / +20 °C)

^{*3:} tan δ (120 Hz / +20 °C)

[•] Please refer to the page of "Reflow Profile" and "The Taping Dimensions".

Guidelines and precautions regarding the technical information and use of our products described in this online catalog.

- If you want to use our products described in this online catalog for applications requiring special qualities or reliability, or for applications where the failure or malfunction of the products may directly jeopardize human life or potentially cause personal injury (e.g. aircraft and aerospace equipment, traffic and transportation equipment, combustion equipment, medical equipment, accident prevention, anti-crime equipment, and/or safety equipment), it is necessary to verify whether the specifications of our products fit to such applications. Please ensure that you will ask and check with our inquiry desk as to whether the specifications of our products fit to such applications use before you use our products.
- The quality and performance of our products as described in this online catalog only apply to our products when used in isolation. Therefore, please ensure you evaluate and verify our products under the specific circumstances in which our products are assembled in your own products and in which our products will actually be used.
- Please ensure the safety by means of protection circuit, redundant circuit etc. in your system design in order to prevent the occurrence of life crisis and other serious damages due to the failure of our products.
- The products and product specifications described in this online catalog are subject to change for improvement without prior notice. Therefore, please be sure to request and confirm the latest product specifications which explain the specifications of our products in detail, before you finalize the design of your applications, purchase, or use our products.
- The technical information in this online catalog provides examples of our products' typical operations and application circuits. We do not guarantee the non-infringement of third party's intellectual property rights and we do not grant any license, right, or interest in our intellectual property.
- If any of our products, product specifications and/or technical information in this catalog is to be exported, the laws and regulations of the exporting country, especially with regard to security and export control, shall be observed.

<Regarding the Certificate of Compliance with the EU RoHS Directive/REACH Regulations>

- The switchover date for compliance with the RoHS Directive/REACH Regulations varies depending on the part number or series of our products.
- When you use the inventory of our products for which it is unclear whether those products are compliant with the RoHS Directive/REACH Regulation, please select "Sales Inquiry" in the website inquiry form and contact us.

Please note that we do not owe any liability and responsibility if our products are used beyond the description of this catalog or without complying with precautions in this catalog.



Notices

■ Applicable laws and regulations

- This product complies with the RoHS Directive (Restriction of the use of certain hazardous substances in electrical and electronic equipment (DIRECTIVE 2011/65/EU and (EU)2015/863)).
- No Ozone Depleting Chemicals(ODC's), controlled under the Montreal Protocol Agreement, are used in producing this product. We do not use PBBs or PBDEs as brominated flame retardants.
- Follow export procedures in accordance with the Foreign Exchange and Foreign Trade Law and other export-related laws and regulations when exporting this product.
- These products are not dangerous goods on the transportation as identified by UN(United Nations) numbers or UN classification.

■ Limited applications

- This capacitor is designed to be used for electronics circuits such as audio/visual equipment, home appliances, computers and other office equipment, optical equipment, measuring equipment.
- An advanced specification must be signed individually for high-reliability use that might threaten human life or property due to a malfunction of the capacitor.

■ Intellectual property rights and licenses

• The technical information in this specification provides examples of our products' typical operations and application circuits. We do not guarantee the non-infringement of third party's intellectual property rights and we do not grant any license, right, or interest in our intellectual property.

Items to be observed

■ For specification

- · This specification guarantees the quality and performance of the product as individual components.
 - The durability differs depending on the environment and the conditions of usage.
 - Before use, check and evaluate their compatibility with actual conditions when installed in the products.
 - When safety requirements cannot be satisfied in your technical examination, inform us immediately.
- · Do not use the products beyond the specifications described in this document.

■ Upon application to products where safety is regarded as important

If a malfunction of this product may result in the loss of human life or other serious damage, in traffic transportation equipment (trains, automobiles, traffic signals, etc.), medical equipment, aerospace equipment, electric heating equipment, combustion and gas equipment, rotating equipment, disaster prevention and security equipment, etc., ensure safety by giving sufficient consideration to a fail-safe design, for example, by considering the following items.

- (1) The system is equipped with a protection circuit and protection device.
- (2) The system is equipped with a redundant circuit or other system to prevent an unsafe status in the event of a single fault.

■ Conditions of use

- Before using the products, carefully check the effects on their quality and performance, and determined whether or not they can be used. These products are designed and manufactured for general-purpose and standard use in general electronic equipment. These products are not intended for use in the following special conditions.
 - (1) In liquid, such as Water, Oil, Chemicals, or Organic solvent.
 - (2) In direct sunlight, outdoors, or in dust.
 - (3) In vapor, such as dew condensation water of resistive element, or water leakage, salty air, or air with a high concentration corrosive gas, such as Cl₂, H₂S, NH₃, SO₂, or NOx.
 - (4) In an environment where strong static electricity or electromagnetic waves exist.
 - (5) Mounting or placing heat-generating components or inflammables, such as vinyl-coated wires, near these products.
 - (6) Sealing or coating of these products or a printed circuit board on which these products are mounted, with resin and other material.
 - (7) Using resolvent, water or water-soluble cleaner for flux cleaning agent after soldering. (In particular, when using water or a water-soluble cleaning agent, be careful not to leave water residues)
 - (8) Using in the atmosphere where strays acid or alkaline.
 - (9) Using in the atmosphere where there are excessive vibration and shock.
 - (10) Using in the atmosphere where there are low pressure or decompression.
- Please arrange circuit design for preventing impulse or transitional voltage.
 Ensure that the voltage is lower than the rated voltage in the following condition: shock voltage circuits, transient phenomena in which excessive high voltage is applied in a short period of time, or when pulse high voltage is applied.
- Our products there is a product are using an electrolyte solution. Therefore, misuse can result in rapid deterioration of characteristics and functions of each product. Electrolyte leakage damages printed circuit and affects performance, characteristics, and functions of customer system.



1

Application guidelines (SMD Type)

1. Circuit design

1.1 Operating temperature and frequency

Electrical characteristics of the capacitor are likely to change due to variation in temperature and/or frequency.

Circuit designers should take these changes into consideration.

(1) Effects of operating temperature on electrical parameters

At higher temperatures : Leakage current increases At lower temperatures : Hybrid type has smaller capacitance and larger $tan \delta$.

Other aluminum electrolytic capacitors have smaller capacitance, larger $tan \delta$, and larger

impedance as well as equivalent series resistance (ESR).

(2) Effects of frequency on electrical parameters

At higher frequency capacitance and impedance decrease while $tan\delta$ increases.

At lower frequency, heat generated by ripple current will rise due to an increase in equivalent series resistance (ESR).

1.2 Operating temperature and life expectancy

- (1) Expected life is affected by operating temperature. Generally, each 10 °C reduction in temperature will double the expected life. Use capacitors at the lowest possible temperature below the upper category temperature.
- (2) If operating temperatures exceed the upper category limit, rapid deterioration of electrical parameter will occur and irreversible damage will result.

Measure not only the ambient temperature but also the surface temperature of the capacitor's case top, which has effects of ripple current and radiated heat from power transistors, IC's, and/or resistors.

Avoid placing components, which could conduct heat to the capacitor from the back side of the circuit board.

(3) The formula for calculating expected life is as follows;

$$\begin{array}{c} \frac{T_{1}-(T_{2}+\varDelta T)}{10} \\ L_{2}=L_{1}\times 2 \end{array} \qquad \text{where } T_{1}\geqq T_{2}$$

L1 : Guaranteed life (h) at temperature, T1 (°C)

L₂ : Expected life (h) at temperature, T₂ (°C)

T1 : Upper category temperature ($^{\circ}$ C) *Hybrid type : + temperature rise due to rated ripple current ($^{\circ}$ C)

T₂ : Capacitor's ambient temperature (°C)

△T : Temperature rise due to ripple current (°C)

- (4) Using the capacitor beyond the rated lifetime will result in short circuit, electrolyte leak, vent open, and large deterioration of characteristics. The lifetime cannot exceed 15 years due to aging of sealing rubber.
- (5) If the capacitor is used in a high temperature condition for a long time, micro cracks may appear on the surface of sealing rubber, and/or capacitor case exterior may become brownish in color, but the product reliability will not be influenced.

1.3 Load conditions to avoid

The following load conditions will cause rapid deterioration of capacitor's electrical characteristics.

In addition, instantaneous heating and gas generation within the capacitor may cause an operation of pressure relief vent, and that results in electrolyte leaks, explosion and/or fire ignition.

The leaked electrolyte is combustible and electrically conductive.

1.3-1 Reverse voltage

DC capacitors have polarity. Therefore, do not apply the reverse voltage. Find the correct polarity before insertion.

1.3-2 Charge / Discharge applications

General purpose capacitors are not suitable for use in repeating charge/discharge applications.

For such applications, consult a sales representative with actual application condition. Rush current must not exceed 100 A.

1.3-3 ON-OFF circuit

When using capacitors in circuit where ON-OFF switching is repeated more than 10,000 times a day, consult a sales representative with actual application condition for an appropriate choice of capacitors.

1.3-4 Over voltage

Do not apply a voltage exceeding the rated voltage. The rated surge voltage can be applied only for a short time. Make sure that a sum of the DC voltage and the superimposed AC ripple voltage does not exceed the rated voltage.



1.3-5 Ripple current

Do not apply ripple currents exceeding the rated value.

Make sure that rated ripple currents superimposed on low DC bias voltages do not cause reverse voltage conditions. Even if the current is below the rated ripple current, using the capacitor for longer than the rated lifetime will cause ESR increase and internal generation of heat, which may eventually lead to vent open, bulging of case/rubber, electrolyte leak, short circuit, explosion, or ignition in the worst case.

1.4 Connections in series or parallel

1.4-1 Capacitors connected in parallel

Because the impedance of the capacitor and PCB's wiring are very close, various impedance values may cause unbalanced ripple current loads among parallel capacitors. Combine the same part number and wire them carefully to minimize the potential risk of an excessive ripple current concentrating to one capacitor of the smallest impedance.

1.4-2 Capacitors connected in series

Voltage being applied to each capacitor must be smaller than the rated voltage. Unbalanced voltages to the series capacitorsmay exceed the rated voltage. Voltage-divider resistors considering leakage currents could prevent the over-voltage to the series capacitors. Conductive polymer hybrid aluminum electrolytic capacitors are not allowed to be connected in series.

1.5 Capacitor mounting considerations

- (1) For double sided circuit boards, avoid wiring patterns passing between the mounted capacitor and the circuit board. When a radial lead type capacitor is dipped into a solder bath, an excess solder may deposit under the capacitor by capillary action, causing short circuit between anode and cathode terminals. Also, lead holes must be placed with special care for radial lead type capacitors because laminate on capacitor's surface may become damaged during flow process.
- (2) The pitch between circuit board holes should match the lead wire pitch of the radial lead type capacitors within the specified tolerances. Unmatched pitch may cause an excessive stress on lead wires during the insertion process and result in short/open circuit, increased leakage current, or electrolyte leak.
- (3) Clearance for case mounted pressure relief
 - Capacitors with case mounted pressure relief require sufficient clearance to allow for proper pressure relief operation. The minimum clearance are dependent on capacitor diameters as follows.
 - (Ø 10 mm to Ø 16 mm: 2 mm minimum, Ø 18 mm: 3 mm minimum)
- (4) Wiring near the pressure relief
 - Avoid locating high voltage or high current wiring or circuit board paths above the pressure relief. Flammable, high temperature gas that exceeds 100 °C may be released which could dissolve the wire insulation and ignite.
- (5) Circuit board patterns under the capacitor
 - Avoid circuit board runs under the capacitor, as an electrical short can occur due to an electrolyte leakage.
- (6) Resonant vibration after circuit board's production may make a heavy load on the capacitor and cause rapid change in characteristics and/or capacitor's break.

1.6 Electrical isolation

Electrically isolate the capacitor's case from cathode terminals, as well as circuit patterns.

1.7 Capacitor coating

The laminate coating is intended for marking and identification purposes and is not meant to electrically insulate the capacitor. Its color may become brownish in a high-temperature condition, but the marking appearance and electrical characteristics will not be influenced.

2. Capacitor handling techniques

2.1 Considerations before using

- (1) Capacitors have a finite life. Do not reuse or recycle capacitors from used equipment.
- (2) Transient recovery voltage may be generated in the capacitor due to dielectric absorption. If required, this voltage can be discharged with a resistor with a value of about 1 $k\Omega$.
- (3) Capacitors stored for a long period of time may exhibit an increase in leakage current.

 This can be corrected by gradually applying rated voltage in series with a resistor of approximately 1 kΩ.
- (4) If capacitors are dropped, they can be damaged mechanically or electrically. Avoid using dropped capacitors.
- (5) Dented or crushed capacitors should not be used.
 - The seal integrity can be damaged and loss of electrolyte/ shortened life can result.



2.2 Capacitor insertion

- (1) Verify the correct capacitance and rated voltage of the capacitor.
- (2) Verify the correct polarity of the capacitor before insertion.
- (3) Verify the correct terminal dimension and land pattern size for surface mount type, or holes' pitch for radial lead type before mount to avoid short circuit, stress on the terminals, and/or lack of terminal strength.
- (4) Excessive mounting pressure can cause high leakage current, short circuit, or disconnection.
- (5) When using a mounter for radial lead type, avoid cutter wear and acute angle of lead-bending with respect to circuit board. That may create excessive stress and pull the lead to damage the capacitor.

2.3 Reflow soldering (for surface mount type)

- (1) Surface-mount type capacitor are exclusively for reflow soldering.
 - When reflow solder is used an ambient heat condition system such as the simultaneous use of infrared and hot-air is recommended.
- (2) Observe proper soldering conditions (temperature, time, etc.). Do not exceed the specified limits. If the peak temperature is high or if the heating time is long, it may cause deterioration of the electrical characteristics and life characteristics.
 - Recommended soldering condition is a guideline for ensuring the basic characteristics of the components, but not for the stable soldering conditions. Conditions for proper soldering should be set up according to individual onditions.
 - The Temperature on Capacitor top shall be measured by using thermal couple that is fixed firmly by epoxy glue.
- (3) In case of use in 2 times reflow, 2nd reflow must be done when the capacitor's temperature return back to normal level.
- (4) In our recommended reflow condition, the case discoloration and the case swelling might be slightly generated. But please acknowledge that these two phenomena do not influence the reliability of the product.
- (5) The crack on top marking might be occurred by reflow heat stress.
 But please acknowledge that it does not influence the reliability of the product.
- (6) VPS (Vapor Phase Soldering) reflow can cause significant characteristics change and/ or mounting failure due to deformation by acute temperature rise.
 - VPS is acceptable provided that the process does not exceed recommended reflow profile and temperature rise is less than 3 $^{\circ}$ C/sec.
 - Please contact Panasonic for detailed conditions.
- (7) The vibration-proof capacitors of size ø6.3 has support terminals extending from the bottom side to the lead edge. Then, make sure to find appropriate soldering conditions to form fillet on the support terminals if required for appearance inspection. However, even if sufficient solder fillets are not observed, the reliability of vibration-proof will not be lowered because the support terminals on the bottom side enhance the solder joint to PCB.

2.4 Flow soldering (for radial lead type)

- (1) Radial lead type capacitors cannot apply to reflow soldering.
- (2) Do not immerse the capacitor body into the solder bath as excessive internal pressure could result.
- (3) Apply proper soldering conditions (temperature, time, etc.). Do not exceed the specified limits.
- (4) Do not allow other parts or components to touch the capacitor during soldering.

2.5 Manual soldering

- (1) Apply soldering conditions (temperature and time) based on the specification, or do not exceed temperature of 350 ℃ for 3 seconds.
- (2) If a soldered capacitor must be removed and reinserted, avoid excessive stress on the capacitor leads.
- (3) Avoid physical contacts between the tip of the soldering iron and capacitors to prevent capacitor failure.
- (4) When bending lead wires of radial type capacitors to match the hole pitch on PCB, avoid applying excessive stress to the capacitor body.

2.6 Capacitor handling after soldering

- (1) Avoid moving the capacitor after soldering to prevent excessive stress on the lead wires where they enter the seal. The capacitor may break from element portion due to a torque at outer rim, causing a large stress to terminals.
- (2) Do not use the capacitor as a handle when moving the circuit board assembly. The total weight of the board would apply to element portion through terminals, and the capacitor may break.
- (3) Avoid striking the capacitor after assembly to prevent failure due to excessive shock. The capacitor may break due to excessive shock or load above specified range.



2.7 Circuit board cleaning

(1) Circuit boards can be immersed or ultrasonically cleaned using suitable cleaning solvents for up to 5 minutes and up to 60 °C maximum temperatures. The boards should be thoroughly rinsed and dried.

The use of ozone depleting cleaning agents is not recommended for the purpose of protecting our environment. [Target solvent]

Pine Alpha ST-100S, Aqua Cleaner 210SEP, Clean-thru 750H / 750L / 710M, Sunelec B-12,

Sunelec B-12, Cold Cleaner P3-375, Techno Cleaner 219, DK Be-clear CW-5790,

Telpene Cleaner EC-7R, Technocare FRW-17 / FRW-1 / FRV-1

(2) Avoid using the following solvent groups unless specifically allowed in the specification;

(a) Halogenated based solvents : may permeate the seal and cause internal corrosion.

Especially, 1-1-1 trichloroethane must not be used on any aluminum electrolytic capacitors.

(b) Alkaline based solvents : may dissolve and react to the aluminum case.

(c) Petroleum based solvents : may deteriorate the sealing rubber.(d) Xylene : may deteriorate the sealing rubber.

(e) Acetone : may erase the markings on the capacitor top.

- (3) A thorough drying after cleaning is required to remove residual cleaning solvents that may be trapped between the capacitor and the circuit board. Avoid drying temperatures, which exceed the upper category temperature of the capacitor.
- (4) Monitor the contamination levels of the cleaning solvents during use in terms of electrical conductivity, pH, specific gravity, and water content. Inside the capacitor may corrode with high density of chlorine. Control the flux density in the cleaning agent to be less than 2 mass%.
- (5) Depending on the cleaning method, the marking on a capacitor may be erased or blurred.
- ※ Please consult us if you are not certain about acceptable cleaning solvents or cleaning methods.

2.8 Mounting adhesives and coating agents

When using mounting adhesives or coating agents to control humidity, avoid using materials containing halogenated solvents. Also, avoid the use of chloroprene based polymers.

Cure or dry out the coating agents thoroughly, and do not leave any solvents. Make sure to dry out cleaning agents completely immediately after washing the circuit board if the capacitors are mounted afterward, so that the solvents are not left under the capacitor body. Also, leave more than 1/3 of the sealing portion open, and do not cover that portion with any adhesives or coating.

2.9 Potting and molding

Potting and molding processes cannot be recommended. They have potential risks to change the capacitor's performance and reliability due to injection pressure, diffused material into the capacitor, as well as heat accumulation by covered resin. Also, evaporated electrolyte may remain inside the resin, then turn to liquid, and possibly short circuit PCB patterns.

2.10 Fumigation

In exporting electronic appliances with aluminum electrolytic capacitors, in some cases fumigation treatment using such halogen compound as methyl bromide is conducted for wooden boxes.

If such boxes are not dried well, the halogen left in the box is dispersed while transported and enters in the capacitors inside. This possibly causes electrical corrosion of the capacitors. Therefore, after performing fumigation and drying make sure that no halogen is left. Don't perform fumigation treatment to the whole electronic appliances packed in a box.

2.11 Flux

If you use a halogen type (Chlorine type, Bromine type, etc.) high-activity flux, please use it after confirmation in advance, as it may have an impact on performance and reliability of this product due to the residue of the flux.

3. Precautions for using capacitors

3.1 Environmental conditions

Capacitors should not be stored or used in the following environments.

- (1) Exposure to temperatures above the upper category or below the lower category temperature of the capacitor.
- (2) Direct contact with water, salt water, or oil.
- (3) High humidity conditions where water could condense on the capacitor.
- (4) Exposure to toxic gases such as hydrogen sulfide, sulfuric acid, nitric acid, chlorine, chlorine compound, bromine, bromine compound or ammonia.
- (5) Exposure to ozone, radiation, or ultraviolet rays.
- (6) Vibration and shock conditions exceeding specified requirements.

Even within the specified requirements, a large vibration acceleration may be applied due to resonance, so be sure to evaluate and confirm with the actual product.



3.2 Electrical precautions

- (1) Avoid touching the terminals of a capacitor as a possible electric shock could result. The exposed aluminum case is not insulated and could also cause electric shock if touched.
- (2) Avoid short circuiting the capacitor terminals with conductive materials such as acids or alkaline solutions.
- (3) Electrical characteristics may largely change if a silicon material with low molecular-weight siloxane is used near the capacitor.

4. Emergency procedures

- (1) If the pressure relief of the capacitor operates, immediately turn off the equipment and disconnect from the power source. This will minimize an additional damage caused by the vaporizing electrolyte.
- (2) Avoid contact with the escaping electrolyte gas, which can exceed 100 ℃ temperatures.

If electrolyte or gas enters the eye, immediately flush the eye with large amounts of water.

If electrolyte or gas is ingested by mouth, gargle with water.

If electrolyte contacts the skin, wash with soap and water.

5. Long term storage

(1) Leakage current of a capacitor tends to increase after a long-term storage due to dielectric dissolution, and very high current may flow at the first voltage load. However, applying voltage will form the dielectric, and the leakage current will decrease. Expiration date is 42 months from the outgoing inspection date for part numbers listed below, and it is 12 month for part numbers not listed below.

Series	Expiration date
S (Only high temperature reflow)	
HA (Only high temperature reflow)	42 months from outgoing
HB (Only high temperature reflow and 5.4 mm height)	inspection date
HC, HD, FCA, FC, FKA, FK, FKS, FN, FP, FT, FH, TG, TK,TP, TC, TCU, TQ	

Storage condition is to keep in room temperature (5 °C to 35 °C) and humidity (45 % to 85 %) with no direct sunshine.

(2) Environmental conditions

Do not store under condition outside the area described in the specification, and also under conditions listed below.

- (a) Exposure to temperatures above the upper category or below the lower category temperature of the capacitor.
- (b) Direct contact with water, salt water, or oil.
- (c) High humidity conditions where water could condense on the capacitor.
- (d) Exposure to toxic gases such as hydrogen sulfide, sulfuric acid, nitric acid, chlorine, chlorine compound, bromine, bromine compound or ammonia.
- (e) Exposure to ozone, radiation, or ultraviolet rays.
- (f) Vibration and shock conditions exceeding specified requirements.

6. Capacitor disposal

When disposing capacitors, use one of the following methods.

- (1) Incinerate after crushing the capacitor or puncturing the can wall (to prevent explosion due to internal pressure rise).
- (2) Dispose as solid waste.

NOTE: Local laws may have specific disposal requirements which must be followed.

The precautions in using aluminum electrolytic capacitors follow the "Safety application guide for the use in fixedaluminum electrolytic capacitors for electronic equipment", RCR-2367D issued by JEITA in October 2017.

Please refer to the above application guide for details.

7. AEC-Q200 compliant

The products are tested based on all or part of the test conditions and methods defined in AEC-Q200. Please consult with Panasonic for the details of the product specification and specific evaluation test results,

etc., and please review and approve Panasonic's product specification before ordering.